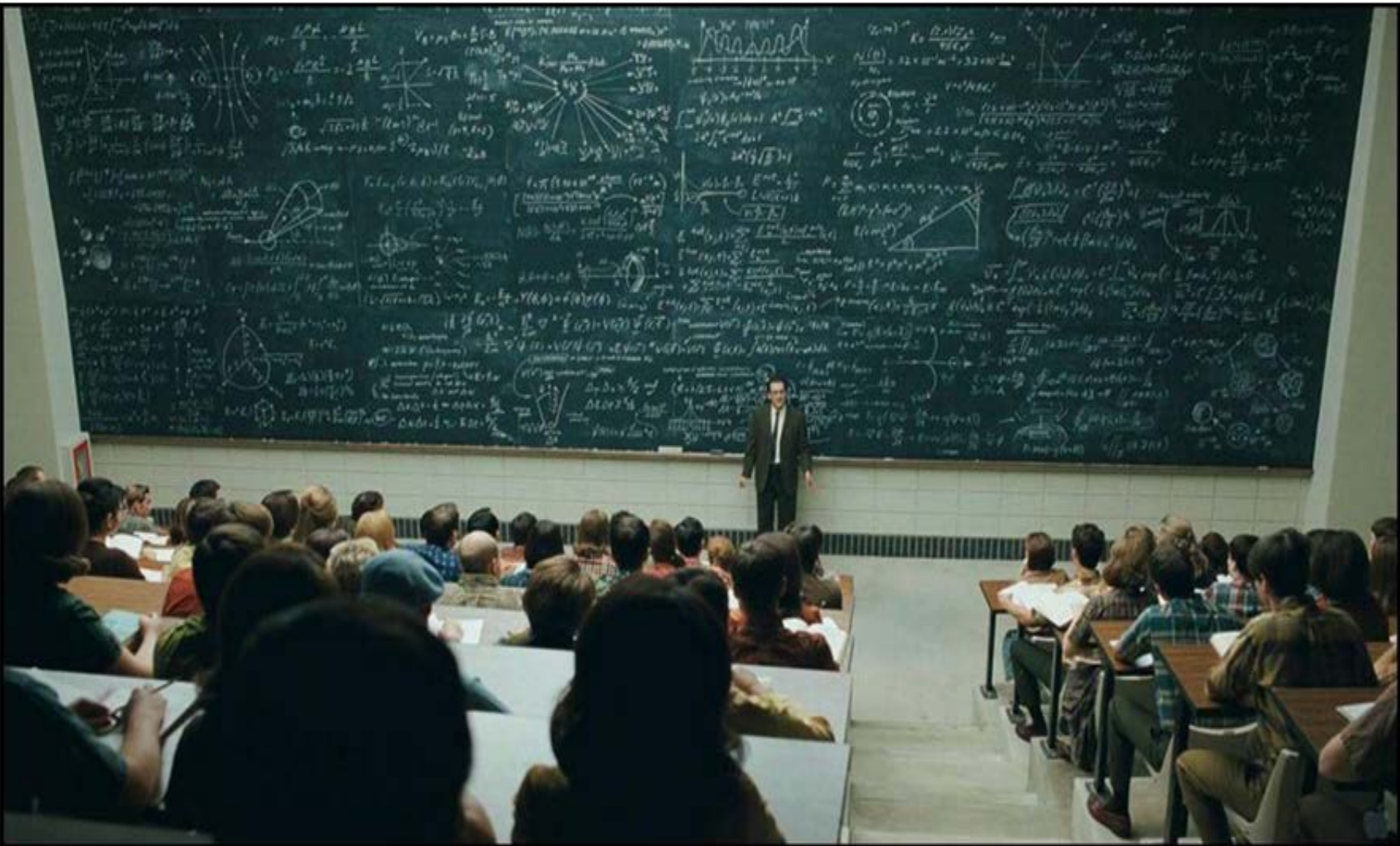


# A Review of Research Conducted to Determine the Effectiveness of Air Barrier Installations

Mr. Peter Spafford

*Air Barrier Association of America, Inc.*

---



We now have the basic equation for assessing air leakage impacts for buildings.....

We have always had air  
barriers

---

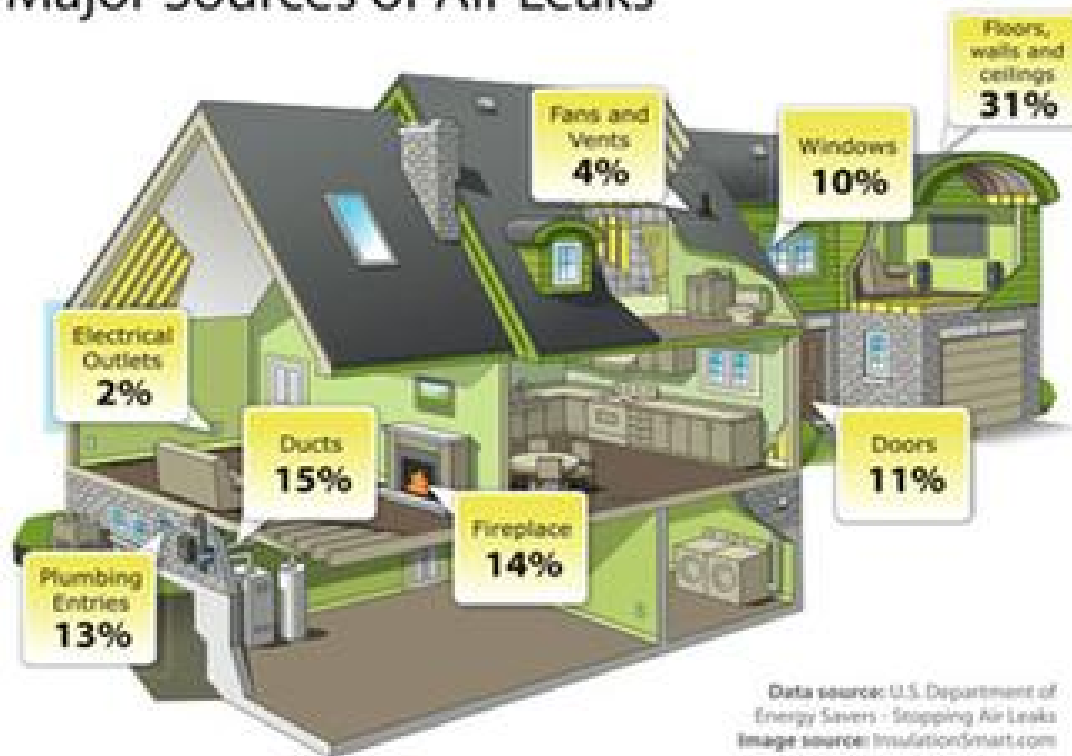




We know buildings leak



## Major Sources of Air Leaks



We have myths





Myth: Buildings need to  
breathe – we cannot make  
buildings too tight

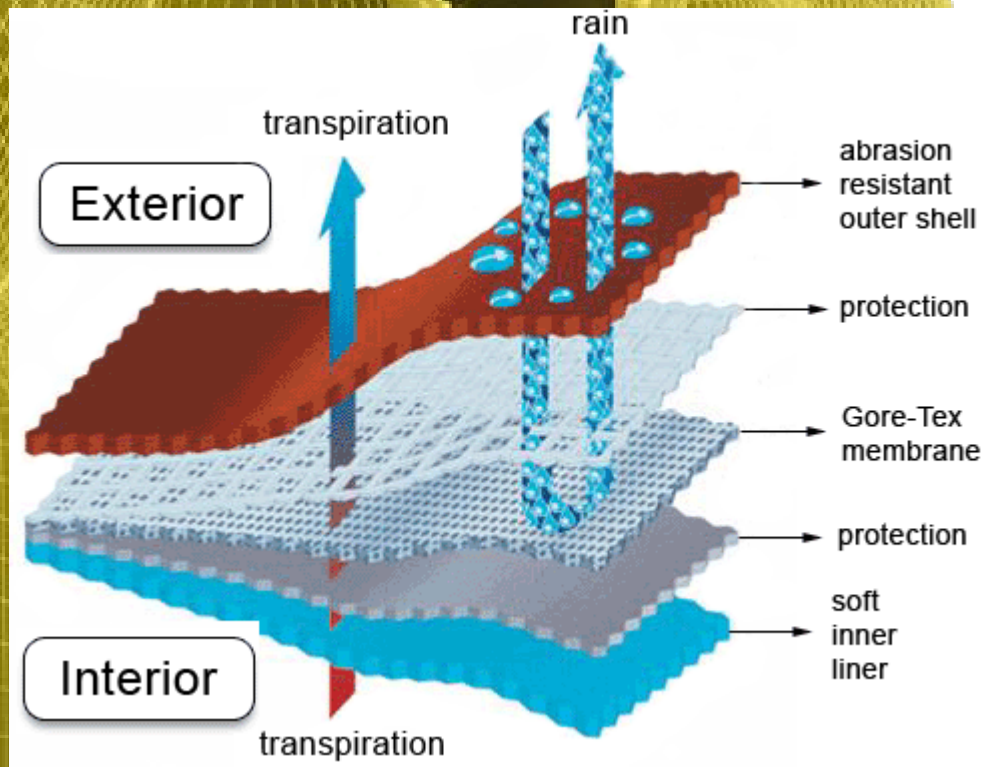
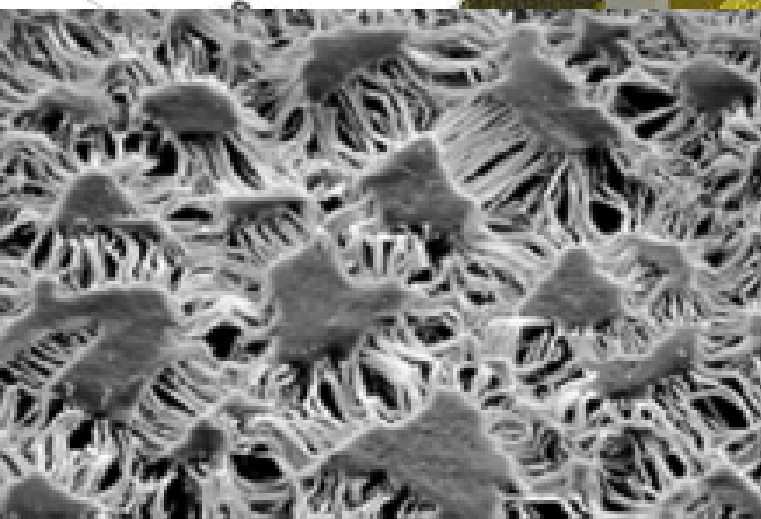
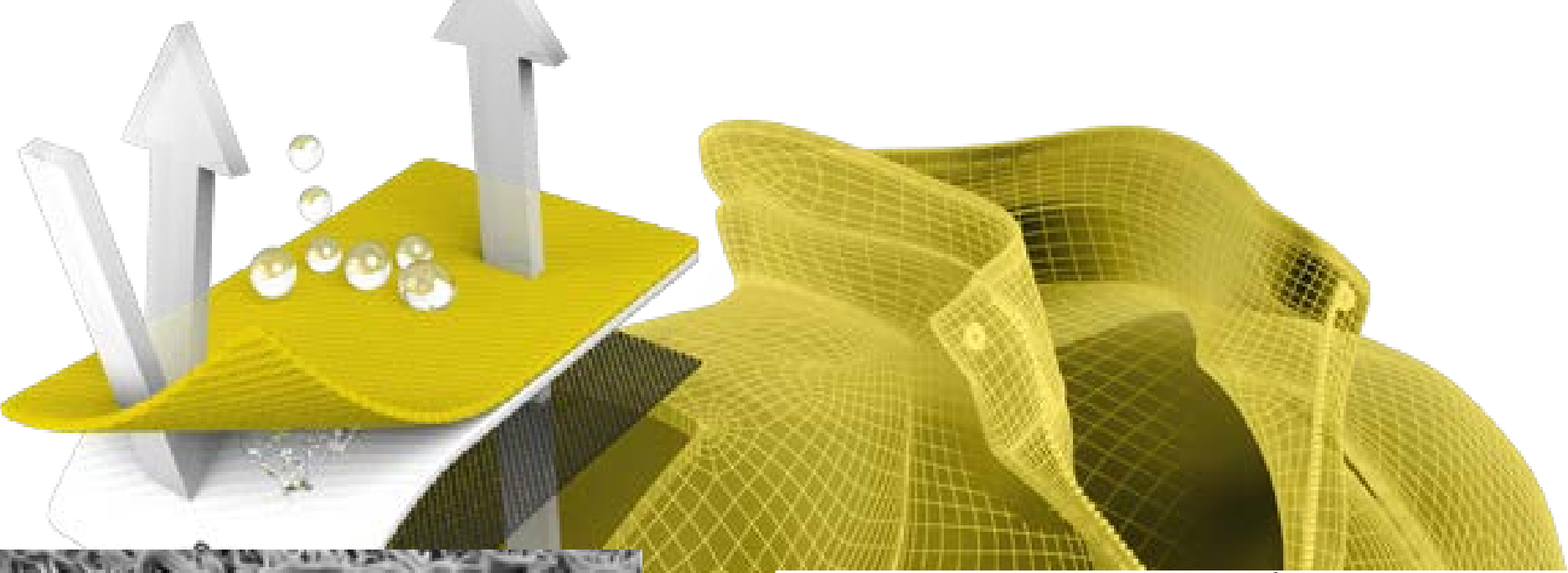
---

Buildings breathing does not  
equal air leakage

---

Buildings need to be kept dry  
and they need to dry out  
when they get wet





Myth: We need natural  
ventilation to provide air for  
the occupants

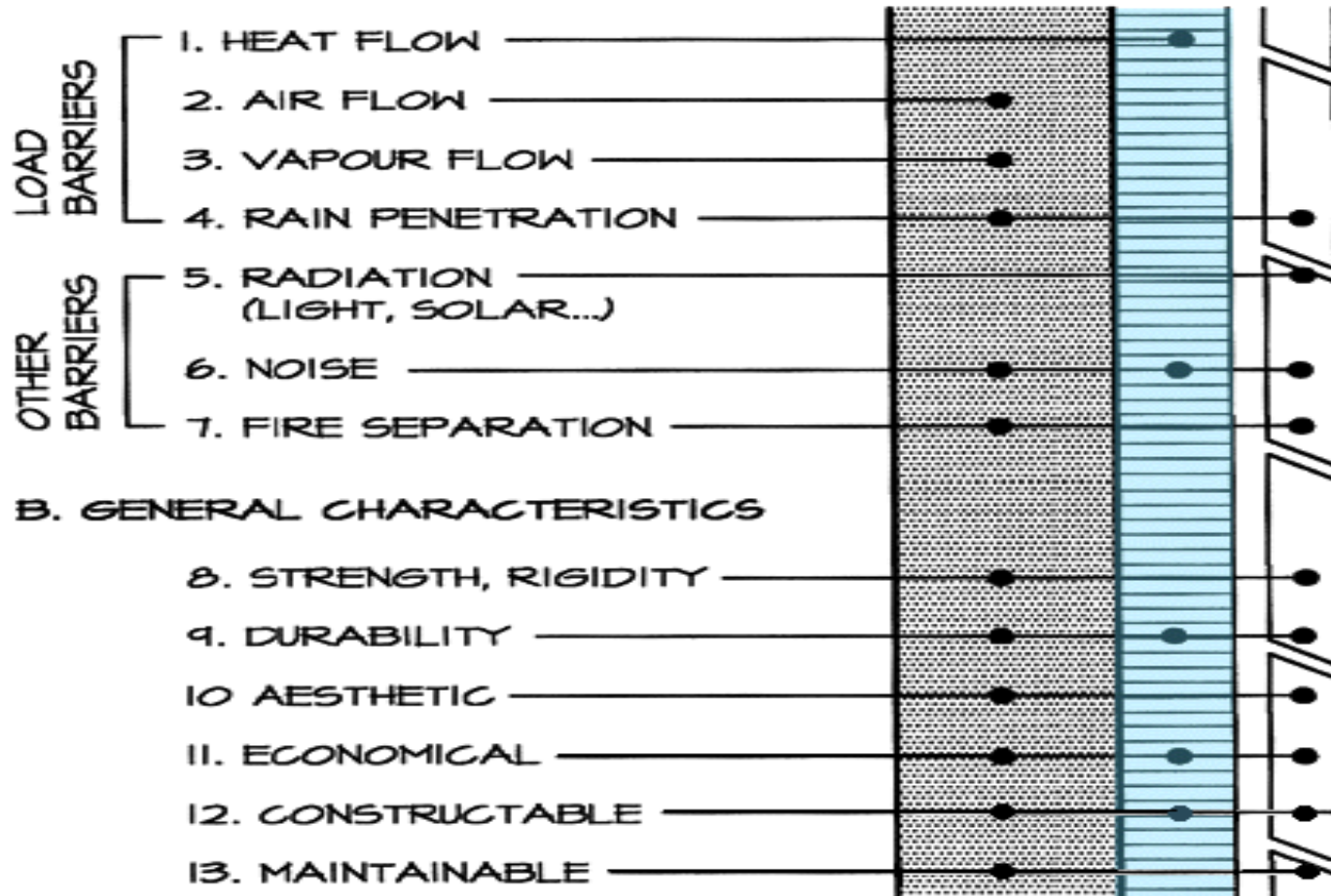
---

Natural ventilation uses pressure differences to provide ventilation air in a controlled method –

Natural ventilation it is not a leaky building

---

## A. ENVIRONMENTAL MANAGEMENT



## ENVELOPE REQUIREMENTS (PRIMARY FUNCTIONS)

# The problem

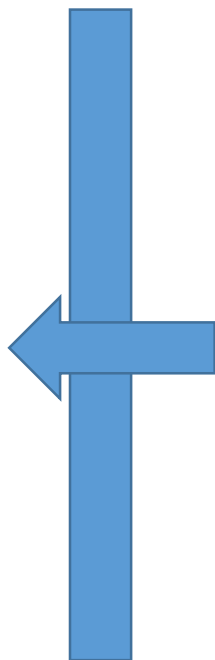
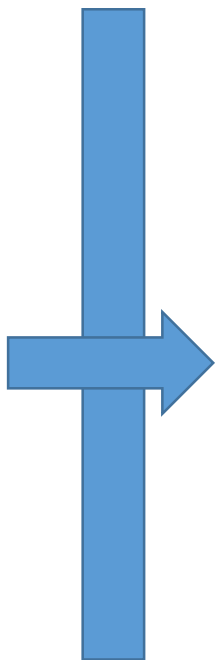
- Air barrier industry facing questions where there was little scientific data
    - Are buildings too tight?
    - Don't buildings have to breathe?
    - Does an air barrier save energy?
    - How leaky is our present building stock?
    - How tight are we building today?
-



# The hypothesis

- Air barriers in buildings save energy – up to 40% in heating climates and up to 15% in cooling climates, make buildings perform better and reduce liquid water damage
-

# Air Leakage



# The research project

- Participants include
    - Department of Energy (DOE)
    - Oakridge National Laboratory (ORNL)
    - New York State Energy Research and Development Authority (NYSERDA)
    - Syracuse University (SU)
    - Air Barrier Association of America, Inc (ABAA)
    - ABAA manufacturer members
-

# Research plan




- Project administration
  - Material property characterization
  - Sub-system and wall characterization
  - Laboratory wall testing
  - Advanced moisture engineering modeling
  - Exterior field testing of air barrier assemblies
  - Wall optimization
  - Information technology transfer
-

# Overall Approach

- Identify cost-effective means to meet and exceed IECC 2012
- Evaluate the eight typical air barrier types

Membranes				Sheathings		Sealants	Spray-applied foam
							
Interior	Mechanically-fastened	Self-adhered	Fluid-applied non-foaming	Non-insulating	Insulating	Sealants	Spray-applied foam

## Tests

		
Field test	Sub-assembly tests	Material characterization

# Background

- **Air leakage is a significant contributor to HVAC loads**
    - ~50% in residential buildings (Sherman and Matson 1997)
    - ~33% of heating loads in office buildings (Emmerich et al. 2005)
  - **Airtightness of buildings listed in (BTO prioritization tool)**
  - **Building Technologies Office Prioritization Tool**
  - **The U.S. Department of Energy's (DOE) Building Technologies Office (BTO) developed the Prioritization Tool to improve its programmatic decision-making by evaluating the long-term impact to energy consumption by technologies and activities. The tool provides an objective framework for most energy-saving measures and scenarios as well as methodology comparing long-term benefits and end-user costs applied to various markets, end-uses, and lifetimes.**
-

# Background

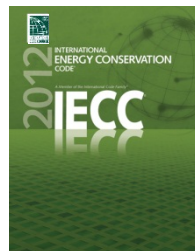
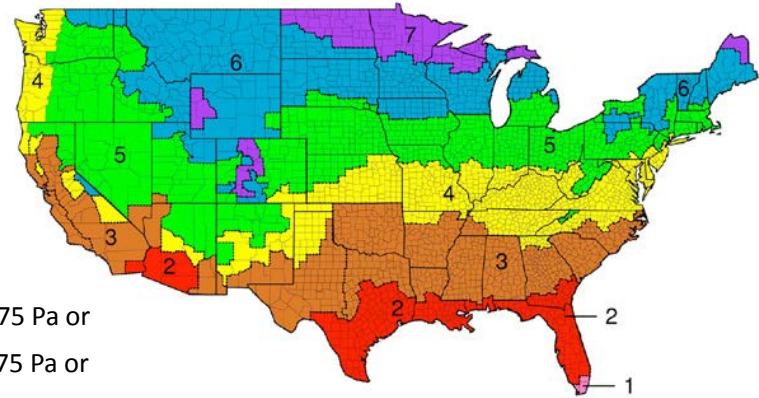
- Airtightness of buildings listed in (BTO prioritization tool)
- IECC 2012 airtightness requirements

## Residential Construction

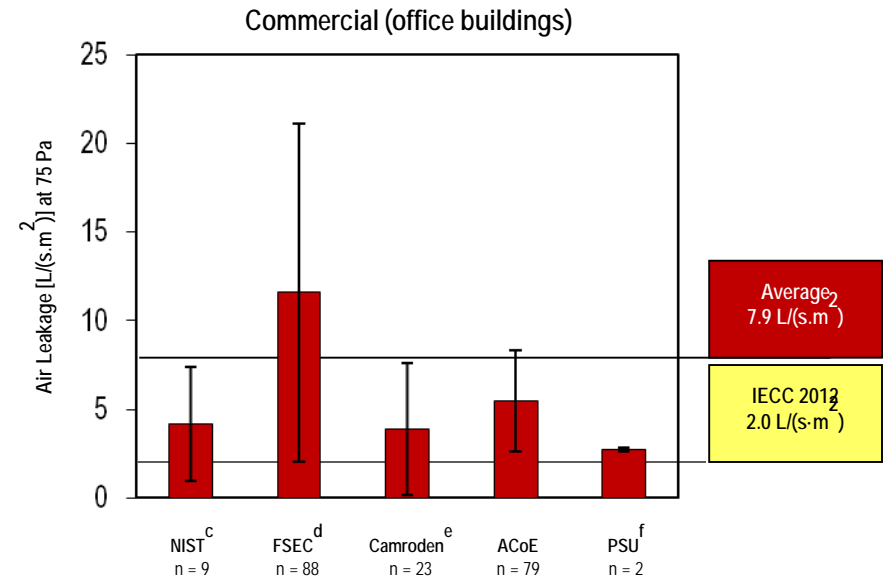
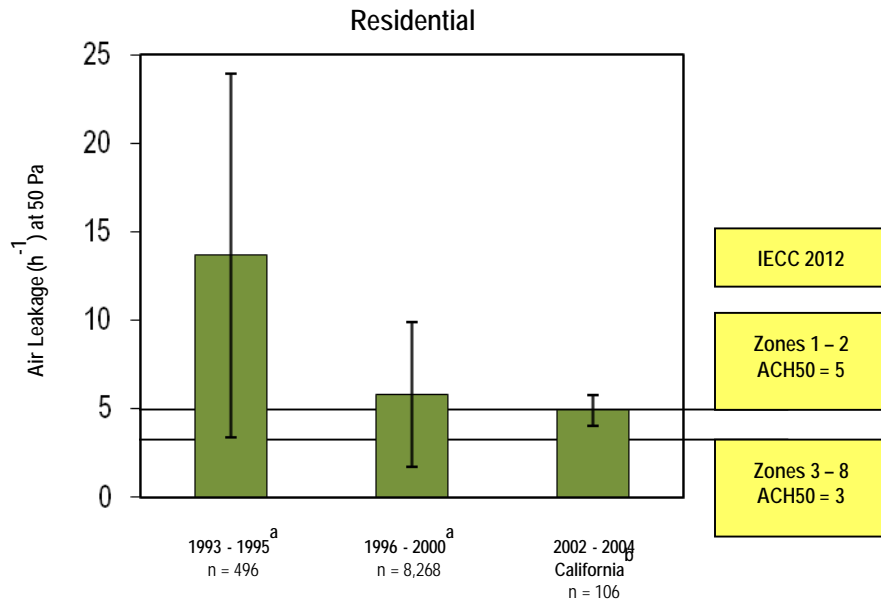
- Zones 1 and 2:  $ACH50 \leq 5$
- Zones 3 through 8:  $ACH50 \leq 3$

## Commercial Construction

- Zones 1 through 3: no air barrier required
- Zones 4 through 8:
  - Air barrier material  $\leq 0.02 \text{ L}/(\text{s}\cdot\text{m}^2)$  at 75 Pa or
  - Air barrier assembly  $\leq 0.2 \text{ L}/(\text{s}\cdot\text{m}^2)$  at 75 Pa or
  - Building enclosure  $\leq 2 \text{ L}/(\text{s}\cdot\text{m}^2)$  at 75 Pa



# Field data vs. IECC 2012



- a. Sherman and Matson 2002
- b. Offermann 2009
- c. Persily and Grot 1986; Persily et al. 1991; Musser and Persily 2002
- d. Cummings et al. 1996; Cummings et al. 2000
- e. Brennan et al. 1992
- f. Bahnfleth et al. 1999

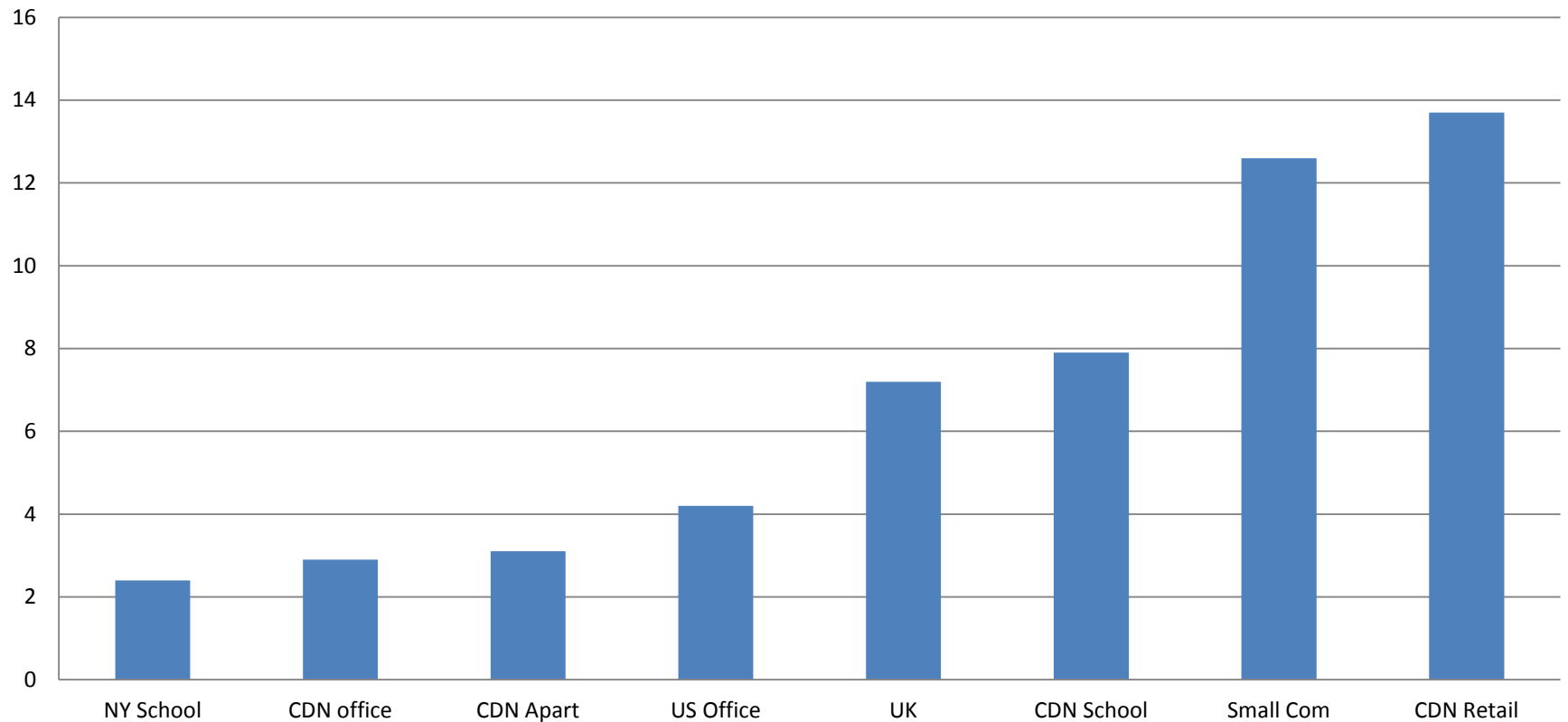
- ACoE: US Army Corps of Engineers
- FSEC: Florida Solar Energy Center
- NIST: National Institute of Standards and Technology
- PSU: Penn State University



# Overall goals

- Evaluate effects of air leakage
    - Energy use
    - Durability of materials in the building envelope
  - Improve the performance of air barriers by collaborating with industry partners
-

# Existing Buildings



Airtightness Data of New and Existing Buildings

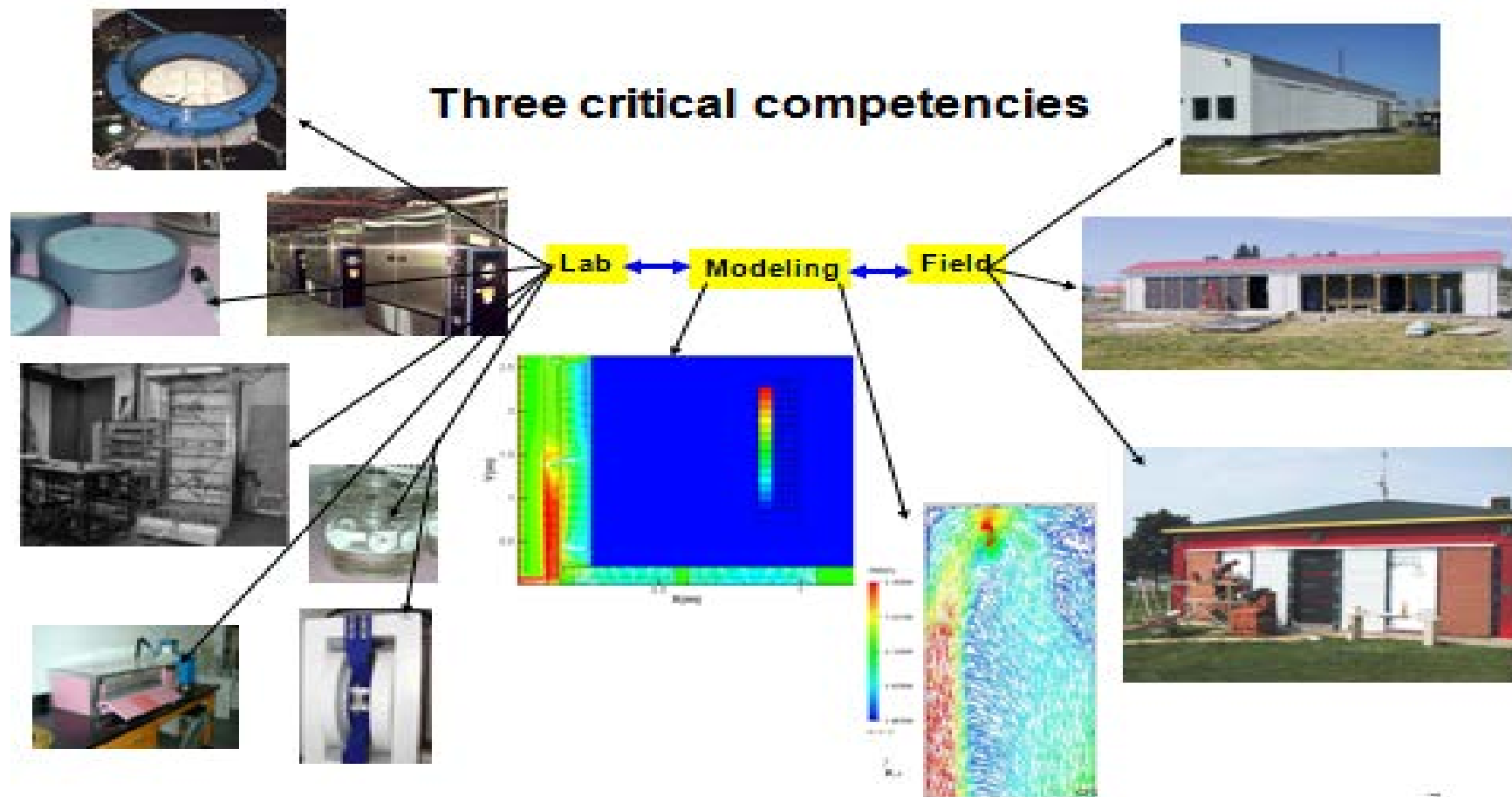
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# RESEARCH WORK BEING DONE

## Three critical competencies



# RESEARCH WORK BEING DONE

## *A Technical Leap - Air Barrier Integration to Building Enclosures*

Laboratory Analysis  
System & Sub-System Characterization  
Thermal + Water + Air Leakage

### Air Flow Characterization



10 Walls  
6 - Subsystems

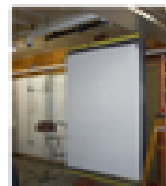


### Deliverables

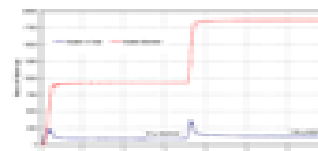


- 1) Air Leakage through Wall system
- 2) Flow at joints/interfaces
- 3) Air flow distribution

### Water Retention & Drainage



10 Walls

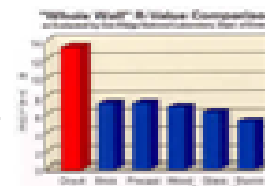


- 1) Water WRB Retention
- 2) Drainage Water Performance
- 3) Drainage Drying + Solar
- 4) Wall Wetting and Drying

### Thermal Testing

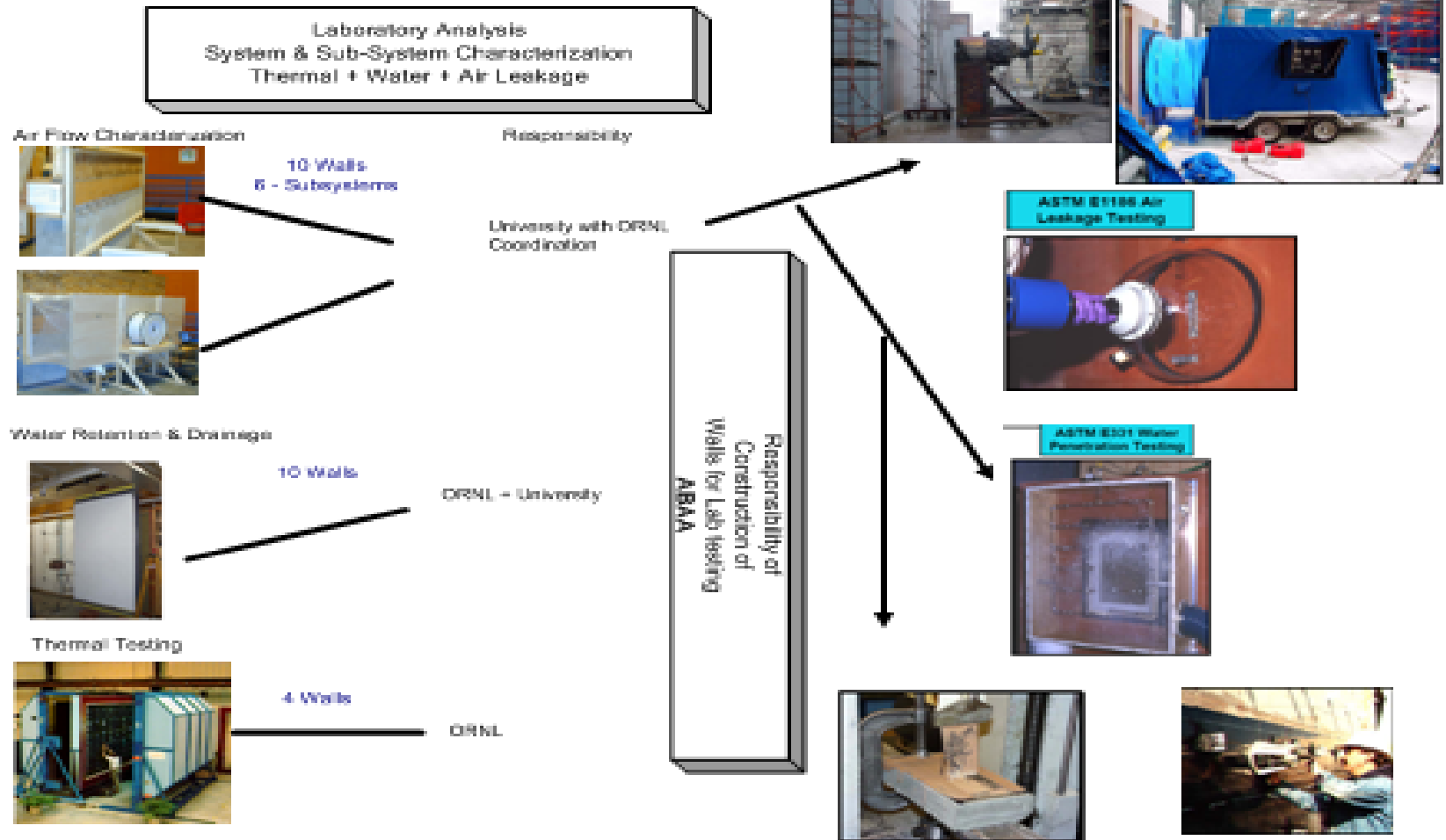


4 Walls



# RESEARCH WORK BEING DONE

## A Technical Leap - Air Barrier Integration to Building Enclosures



# Material property characterization

- Conducted by ORNL in Oakridge TN
  - To confirm air leakage rate and hydrothermal properties of the materials to be used in the project
  - Materials were also outdoor aged
-



# Material property characterization

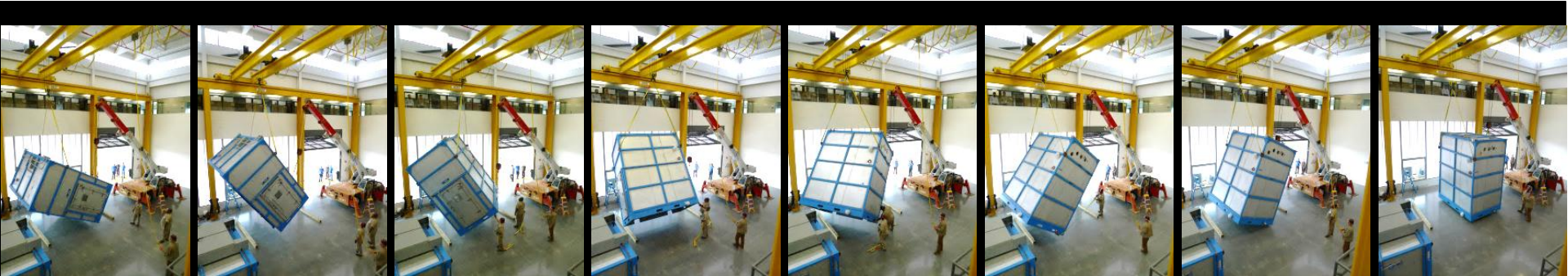


# ORNL Wall Air and Moisture Penetration Test Chamber



## Parameters

- Temperature
- Relative humidity
- Pressure
- Rain
- Infrared radiation



# Sub-assembly and wall characterization

- Project currently being conducted
  - Objective to quantify the air leakage rate of each type of hole or crack
  - Conducting tests on eight different types of air barrier
  - Work on wood walls completed
  - Steel stud CMU pending funding
-

# Laboratory wall testing



# Exterior field testing of air barrier assemblies

- Laboratories provide you with results using controlled climates and controlled inputs
- Modeling provides you with expected performance of materials and assemblies
- Needs to be confirmed in the real world



# Location, Location, Location

- Test air barriers in cold and windy area
- Syracuse, NY
  - DOE Zone 5
  - Heating load dominated



Storm of 1932



David Lassman / The Post-Standard



The Post-Standard

# Syracuse Natural Exposure Testing Facility

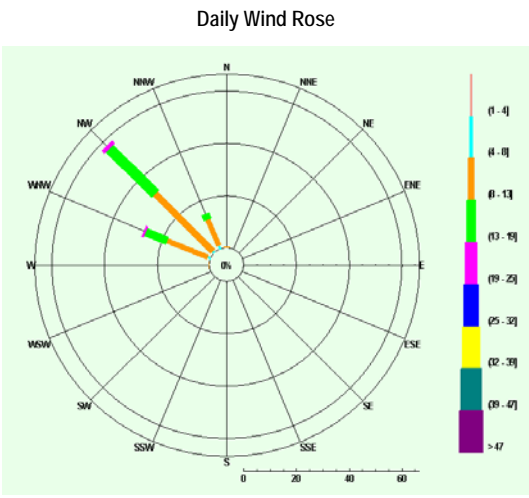
- **2-story facility**

- Syracuse University campus
- Controlled indoor environment
- (34) 4' x 9' wall panels



- **Weather station**

- Temperature
- Relative humidity
- Atmospheric pressure
- Wind velocity
- Solar radiation
- Rain accumulation



Pyranometer  
Campbell Scientific LI200X



Pyranometer  
Hukseflux LP02



Rain Gage  
Texas Electronics TE252WS



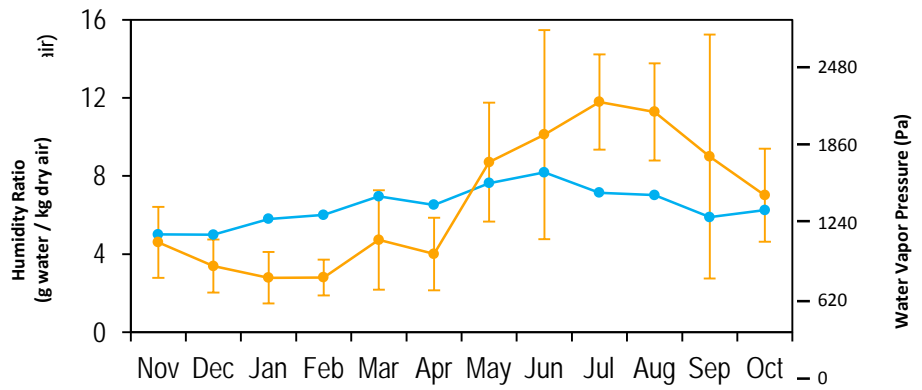
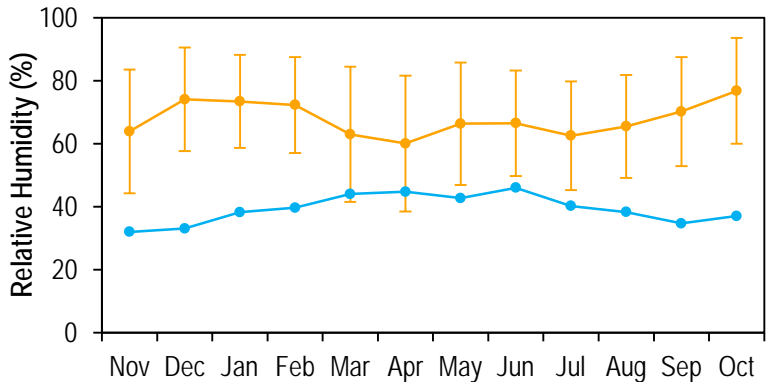
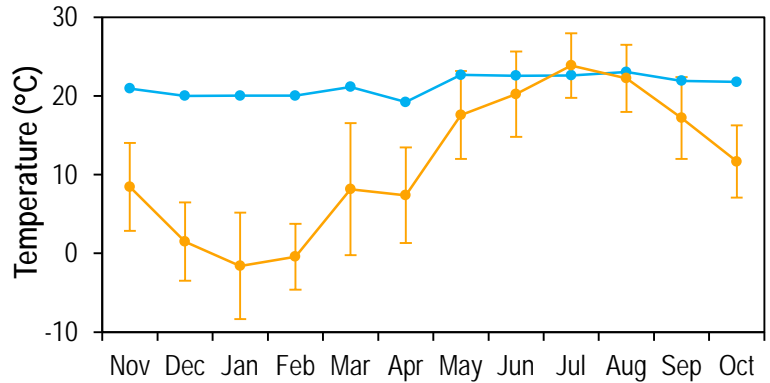
Temperature & Relative Humidity  
Campbell Scientific CS215



Wind Sensor  
Gill Windsonic

# Environmental conditions

- Syracuse, NY, DOE Zone 5
- Vapor pressure drive
  - Summer > winter
  - Summer: vapor transport from outdoors
  - Vapor retarder recommended on exterior side of wall

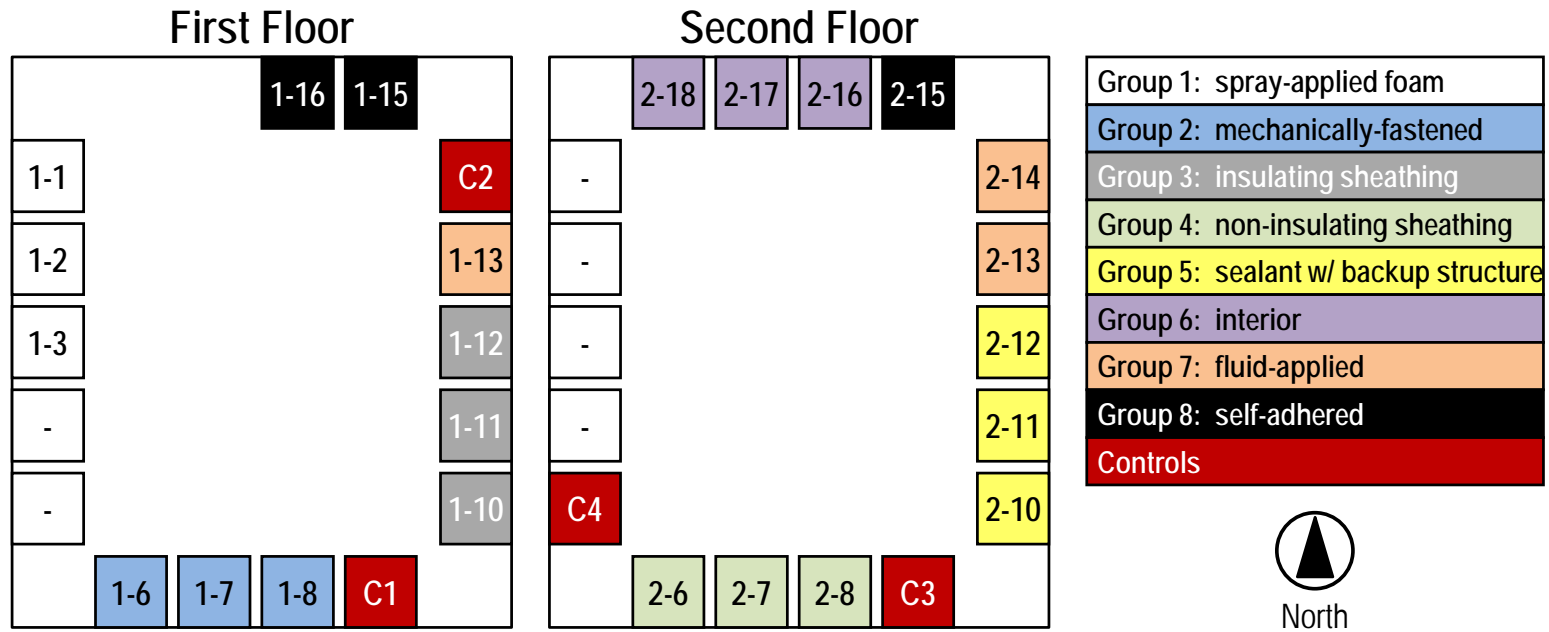




# The test facility



# Wall Layout at NET Facility





26.07.2009 11:10



26.07.2009 11:12



26.07.2009 15:28



26.07.2009 11:11

# The test facility



# The test facility



# The test facility



# The test facility



# The test facility







# Syracuse Natural Exposure Testing Facility

- **Wall panel data**

- Air leakage
- Pressure distribution
- Temperature
- Relative humidity
- Moisture content
- Heat flux



Wood Framing



Light Gage Steel Framing



Pressurization Setup



Temperature  
Fenwal 192-103LET-A01



Relative Humidity  
Honeywell HIH-4000



Mass Flowmeter  
TSI 40211



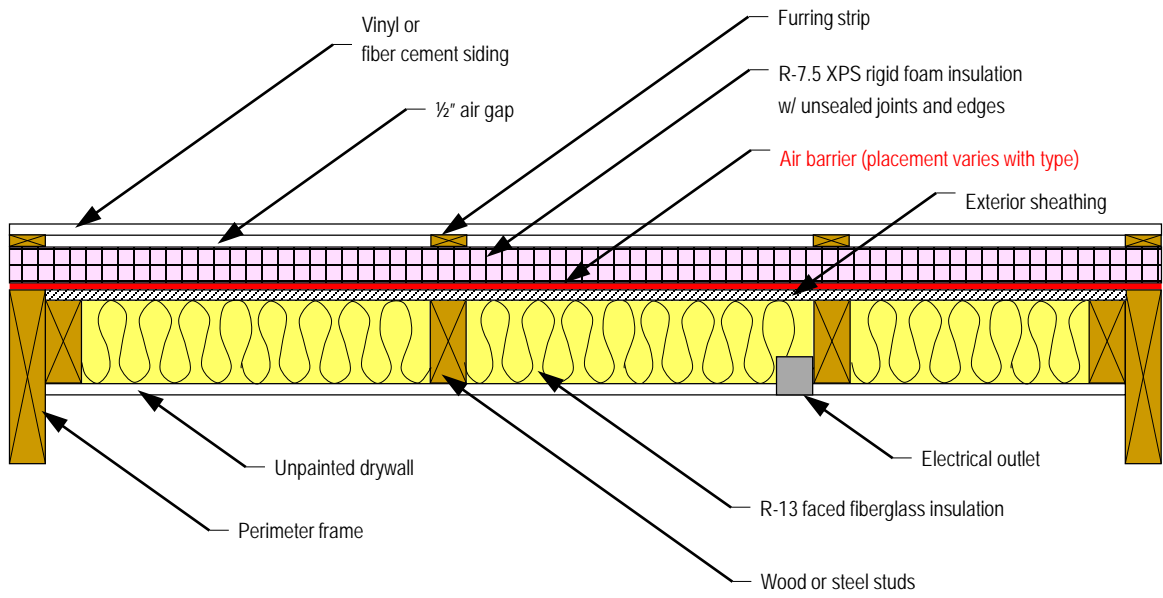
Pressure  
Energy Conservatory APT



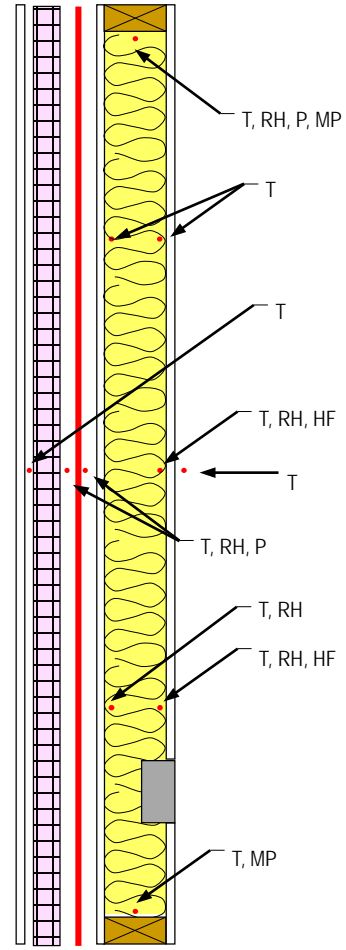
Data Loggers  
Campbell Scientific CR1000

# Wall Assembly

**General Material Layout  
Horizontal Cross Section of Wall**



**General Sensor Layout  
Vertical Cross Section of Wall**



HF: heat flux  
 MP: moisture pin  
 P: pressure  
 RH: relative humidity  
 T: temperature

# The wall specimens



# The wall specimens



# The wall specimens



# The wall specimens



# The wall specimens





# The wall specimens

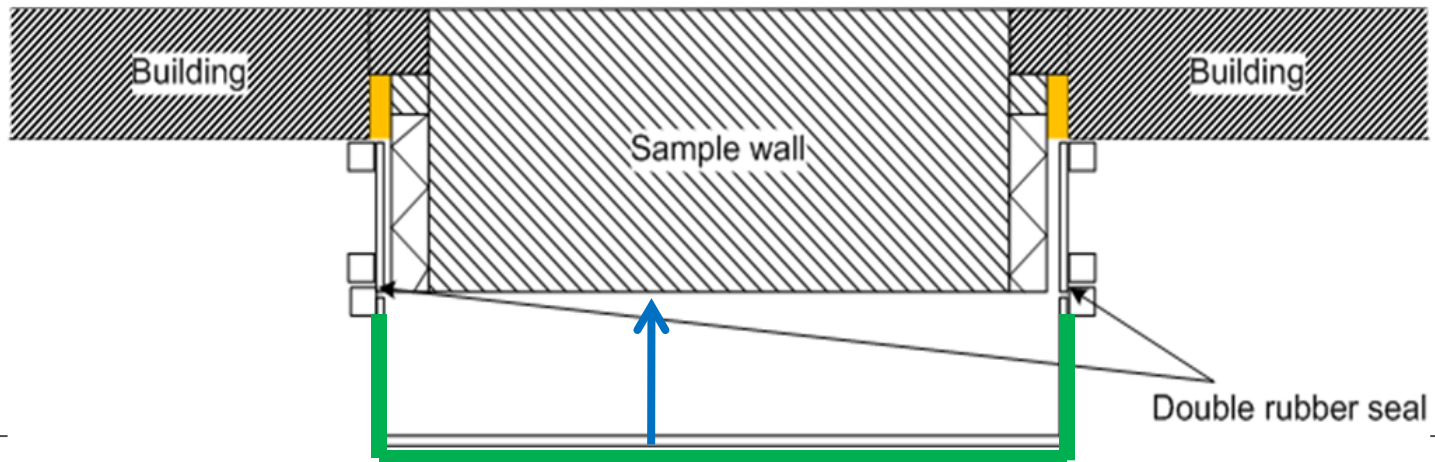


# Forensic evaluation of the test wall assemblies

- After the one year data gathering the walls were removed
- Walls were examined to determine where and why there was air leakage



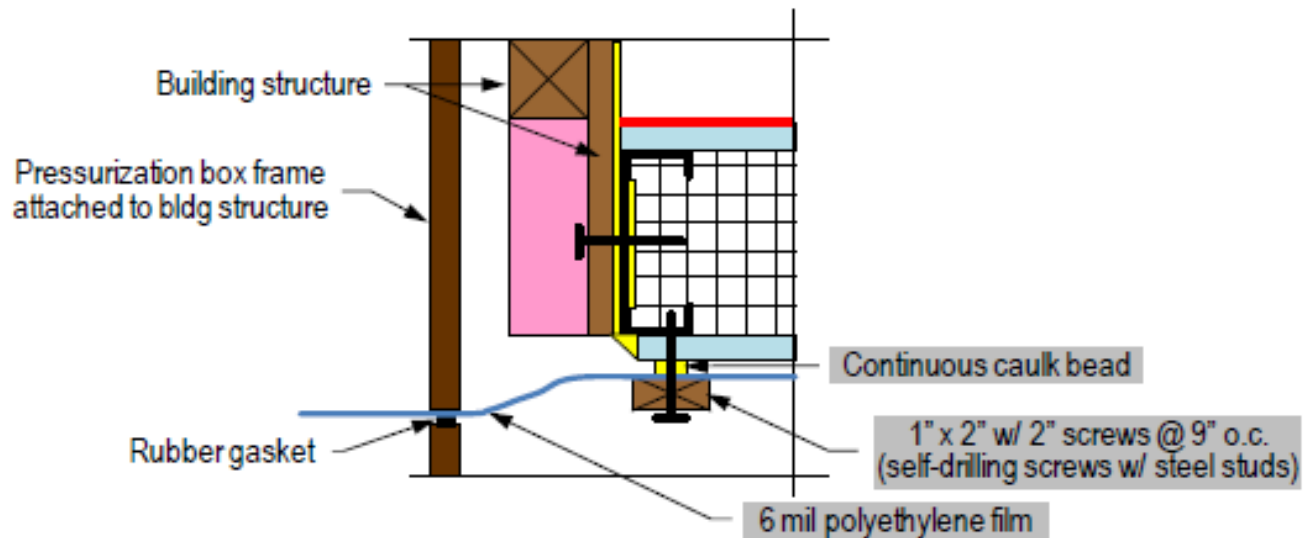
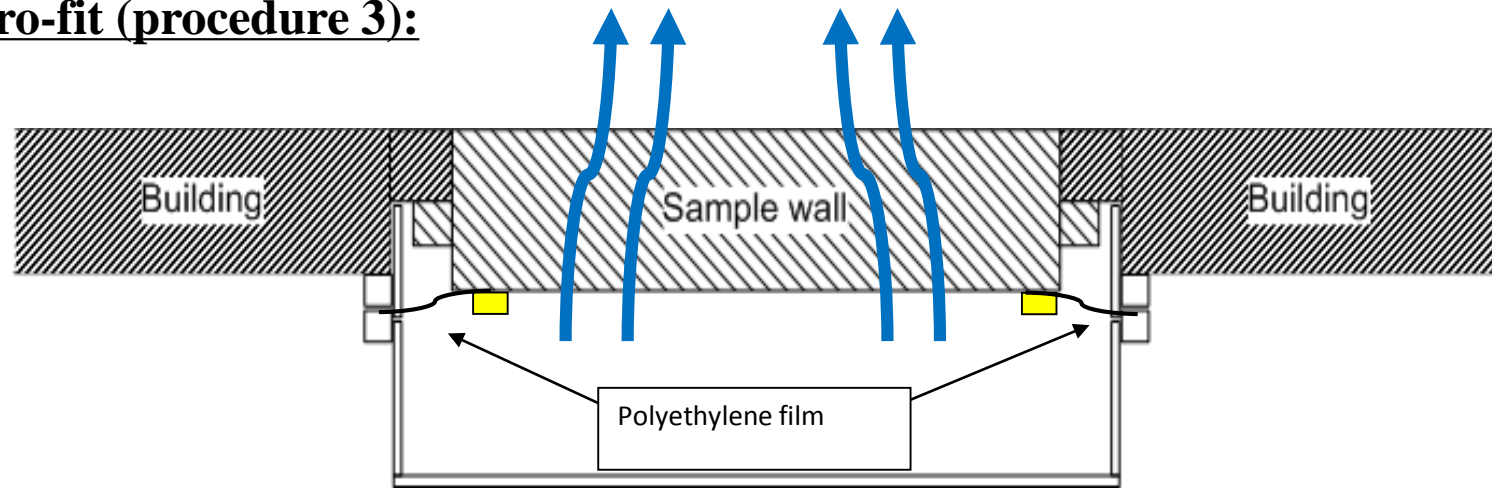
## Test Set-up:



75 Pa



## Retro-fit (procedure 3):



## Three main types of assemblies:

Wood Stud

Steel Stud

Masonry



## Three main types of assemblies:

Wood Stud



Steel Stud



Masonry



## Wood Panel Assemblies

### PANEL AB4



$0.373 \text{ L/s} \cdot \text{m}^2$  @ 75 Pascal

---



## Wood Panel Assemblies cont...

### PANEL AB11





## Wood Panel Assemblies cont...

### PANEL AB16-1

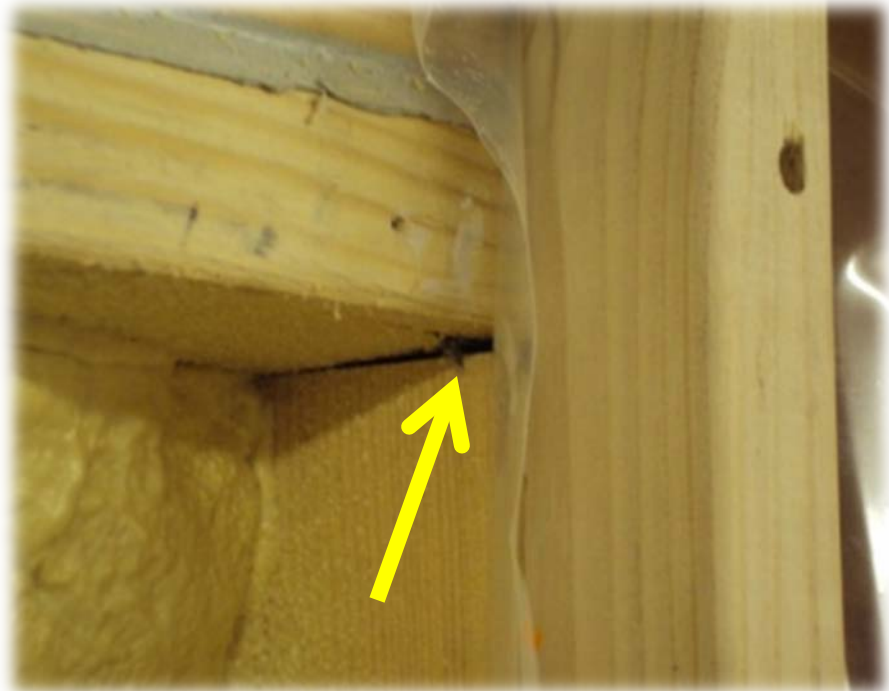


---

0.213 L/s\*m<sup>2</sup> @ 75 Pascal

## Wood Panel Assemblies cont...

### PANEL AB27

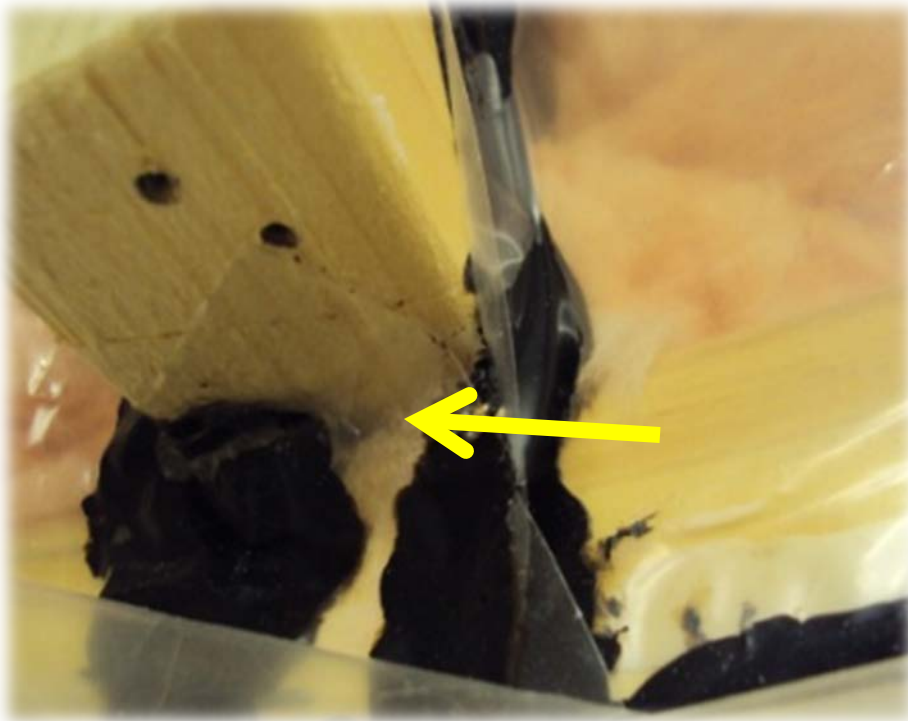


---

0.134 L/s\*m<sup>2</sup> @ 75 Pascal

## Wood Panel Assemblies cont...

### PANEL AB23-2



$0.568 \text{ L/s} \cdot \text{m}^2$  @ 75 Pascal

---

## Three main types of assemblies:

Wood Stud



Steel Stud

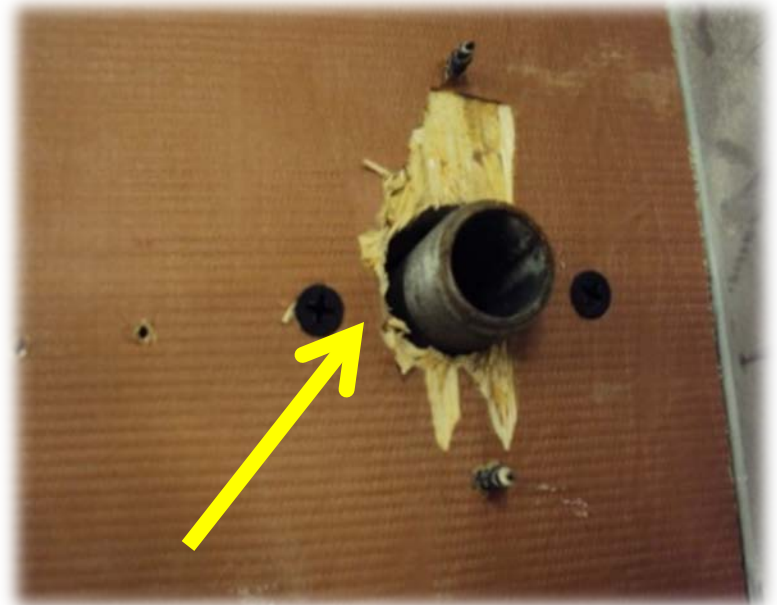
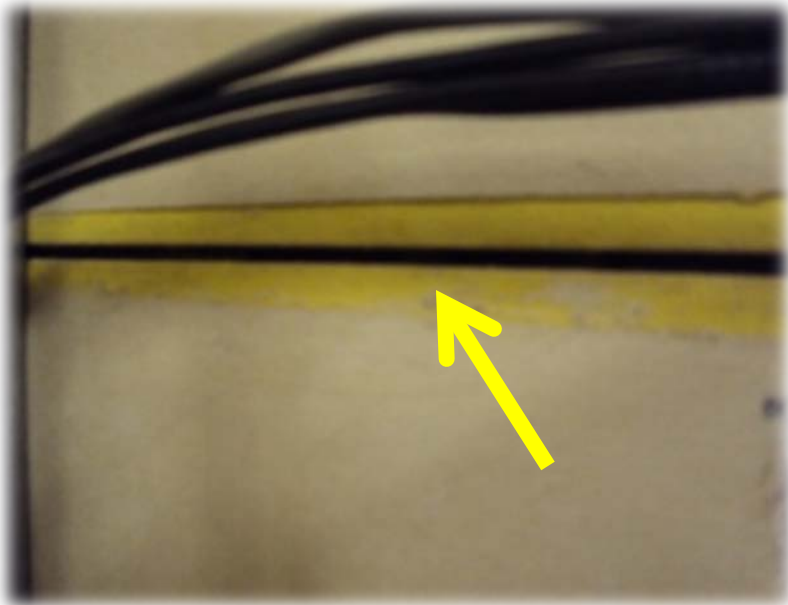


Masonry



## Steel Stud Panel Assemblies

### PANEL AB8-1

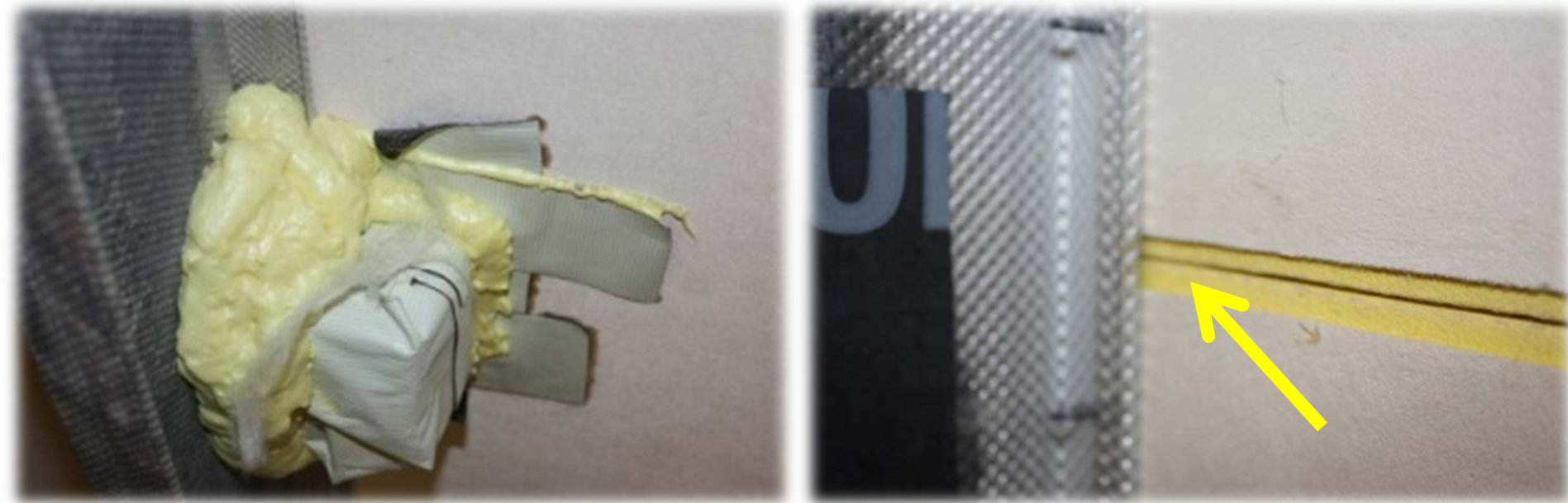


$1.09 \text{ L/s} \cdot \text{m}^2$  @ 75 Pascal

---

## Steel Stud Panel Assemblies cont...

### PANEL AB10

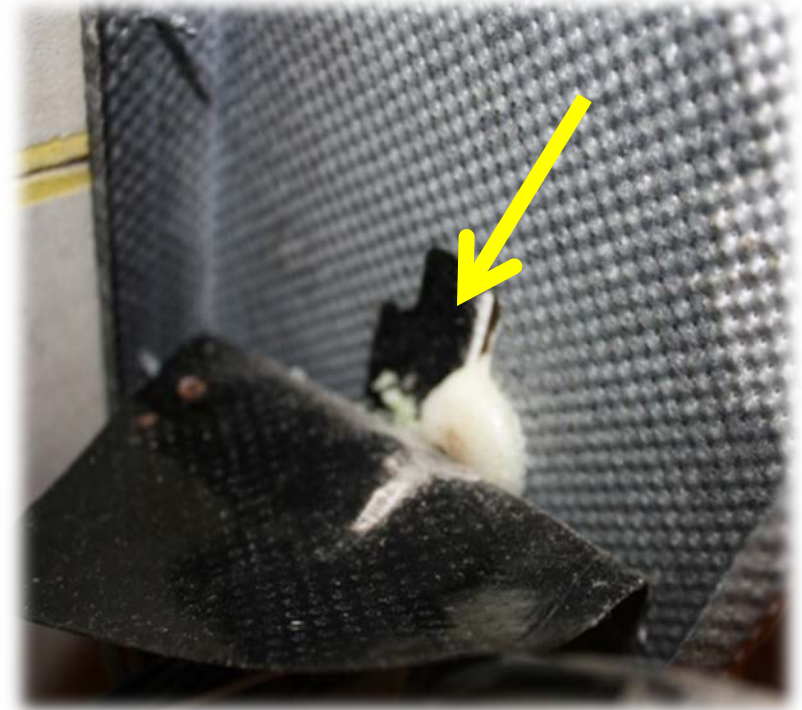


$0.295 \text{ L/s}\cdot\text{m}^2$  @ 75 Pascal

---

## Steel Stud Panel Assemblies cont...

### PANEL AB6



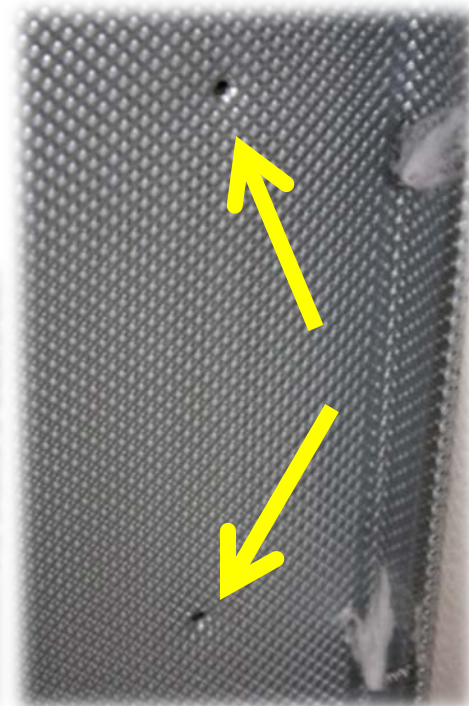
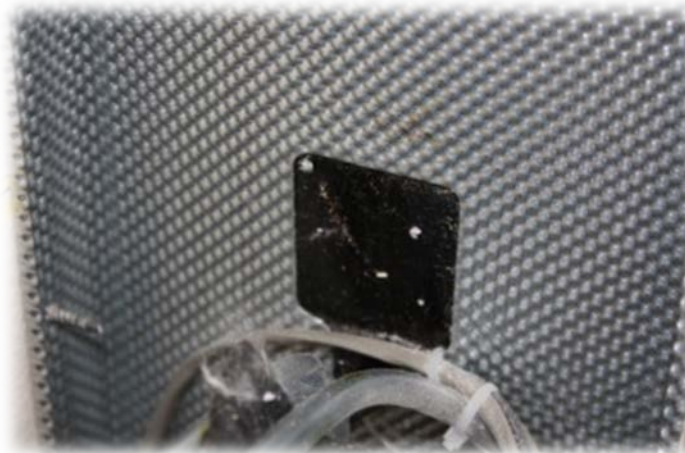
---

0.302 L/s\*m<sup>2</sup> @ 75 Pascal

---

## Steel Stud Panel Assemblies cont...

### PANEL AB21



---

$1.19 \text{ L/s} \cdot \text{m}^2$  @ 75 Pascal



## Steel Stud Panel Assemblies cont...

### PANEL AB25



$1.17 \text{ L/s}\cdot\text{m}^2$  @ 75 Pascal

---

## Steel Stud Panel Assemblies cont...

### PANEL AB25

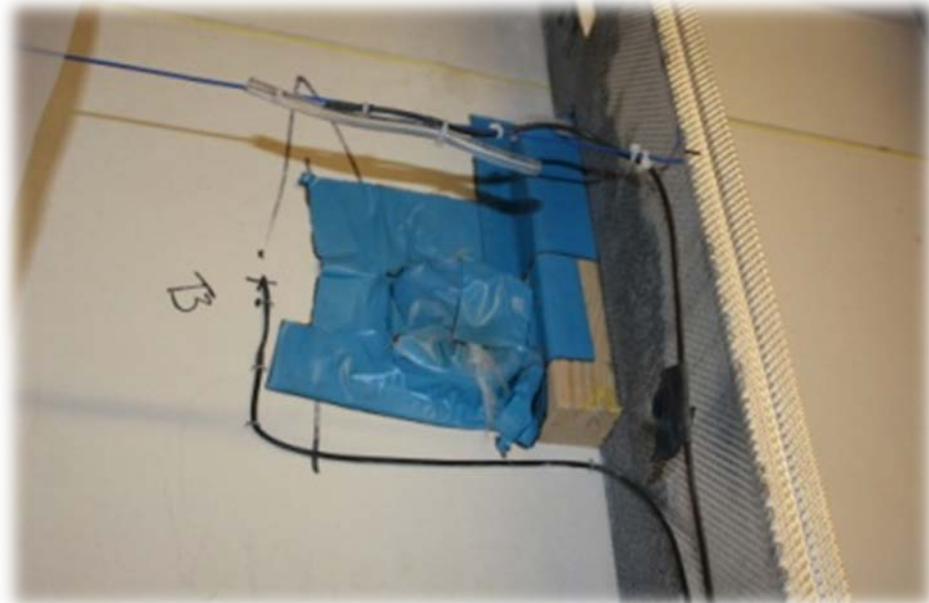


Phase 1 vs.

Phase 2

## Steel Stud Panel Assemblies cont...

### PANEL AB19



$1.03 \text{ L/s} \cdot \text{m}^2$  @ 75 Pascal

---

## Three main types of assemblies:

Wood Stud



Steel Stud



Masonry



# Masonry Panels

## PANEL AB13-1



---

$1.17 \text{ L/s}\cdot\text{m}^2$  @ 75 Pascal

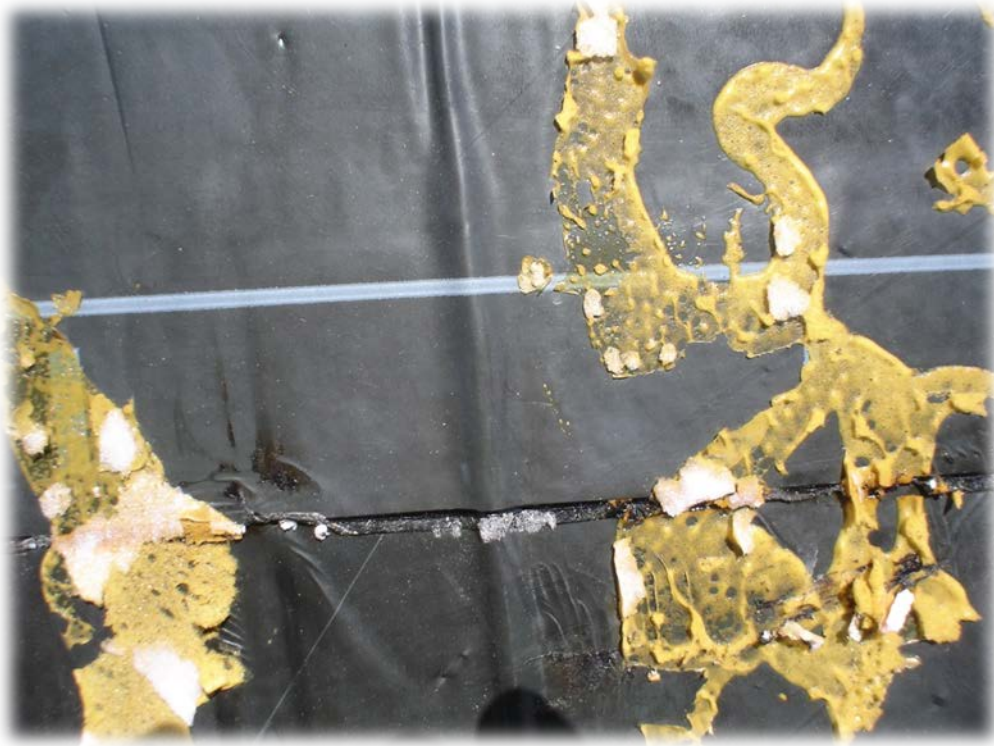
**Masonry Panels: Porous CMU Panel**



## Condition of Air Barriers



## Condition of Air Barriers : Self-Adhered





**Condition of Air Barriers:  
Fluid Applied**



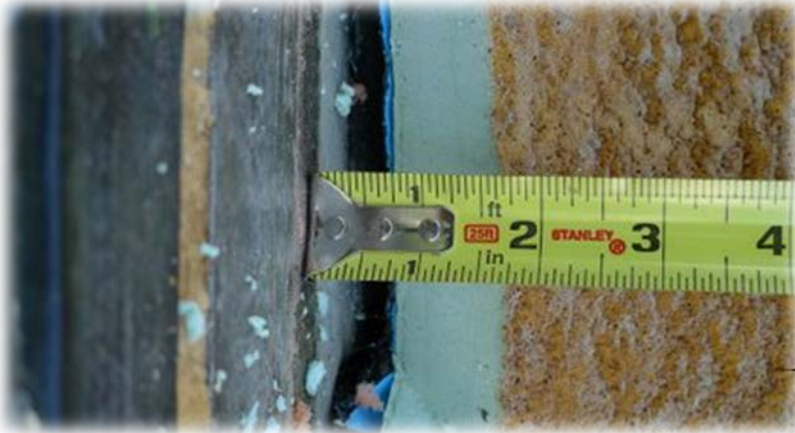
**Condition of Air Barriers: Fluid Applied**



## Condition of Air Barriers : Perimeter examples



## Condition of Air Barriers : Spray Foam



## Condition of Air Barriers : Non-Insulated Boardstock



# Test walls 2<sup>nd</sup> year

## Effect of air leakage on energy and durability

- Material: Level 1 →  $0.02 \text{ L}/(\text{s}\cdot\text{m}^2)$  @ 75 Pa → Baseline
- Assembly: Level 2 →  $0.2 \text{ L}/(\text{s}\cdot\text{m}^2)$  @ 75 Pa
- Enclosure: Level 3 →  $1 \text{ L}/(\text{s}\cdot\text{m}^2)$  @ 75 Pa



Syracuse natural exposure test facility

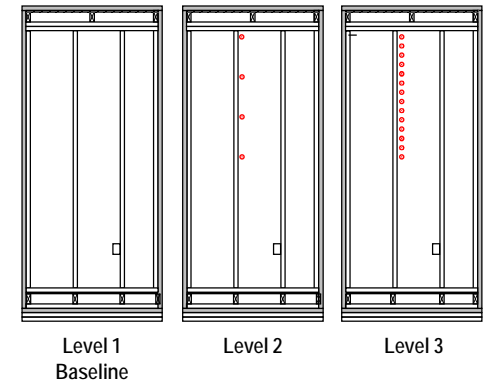
## Eight air barrier types



## Three walls per air barrier type

- Representative of residential or commercial construction
- Simulated imperfections

## Data collection from Nov 2011 to Dec 2012



# Panel material layout

## Residential Construction

### Air Barrier Types

1. Non-insulating sheathing
2. Interior air barrier
3. Sealants with backup structure

### Materials

1. Vinyl siding
2. R-7.5 rigid insulation w/o sealed edges
3. OSB sheathing
4. 2x4 wood studs at 16" o.c.
5. R-13 faced fiberglass insulation
6. Unpainted gypsum board

## Commercial Construction

### Air Barrier Types

1. Insulating sheathing
2. Fluid-applied non-foaming membrane
3. Self-adhered membrane
4. Spray-applied foam
5. Mechanically fastened membrane

### Materials

1. Fiber cement siding
2. R-7.5 rigid insulation w/o sealed edges
3. Exterior gypsum sheathing with fiberglass mat
4. 3 1/2" steel studs at 16" o.c.
5. R-13 faced fiberglass insulation (where applicable)
6. Unpainted gypsum board







18.08.2010



18.08.2010 14:54



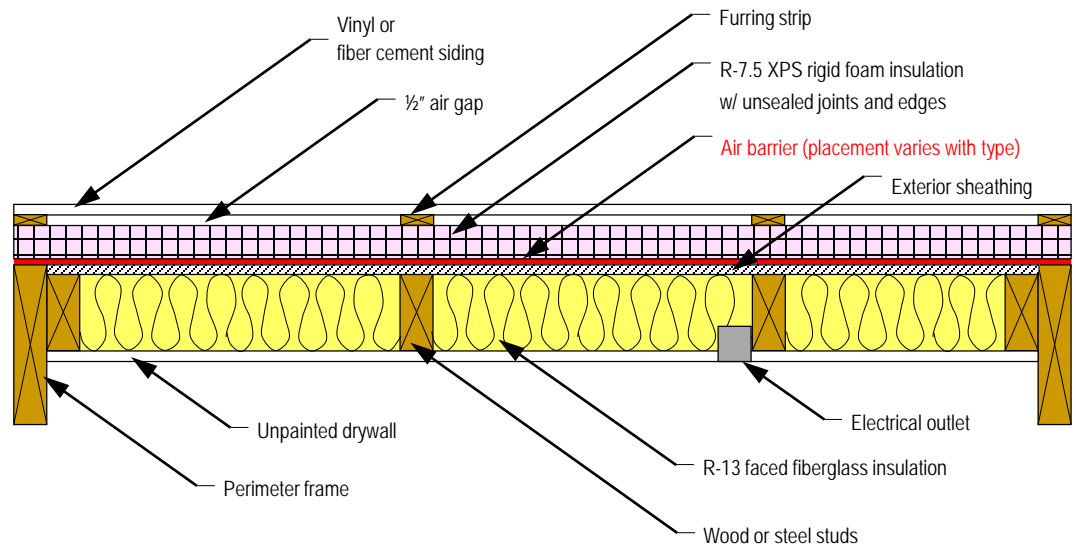
18.08.2010 14:53



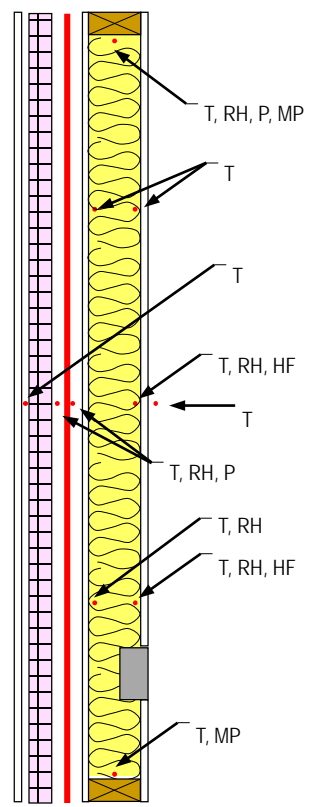
# Wall assembly

## Air barriers and continuous insulation per IECC 2012

**General Material Layout  
Horizontal Cross Section of Wall**



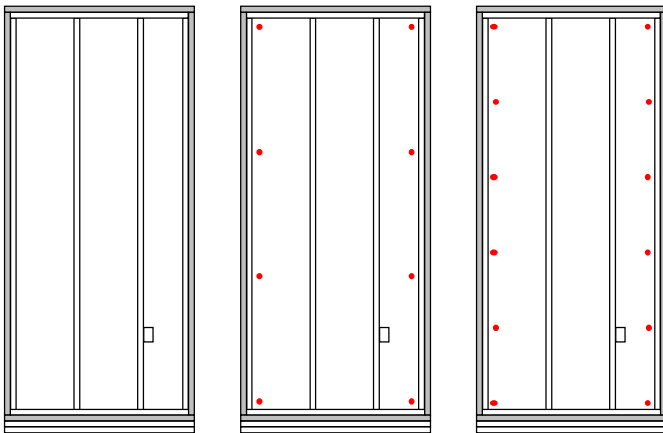
**General Sensor Layout  
Vertical Cross Section of Wall**



HF: heat flux  
 MP: moisture pin  
 P: pressure  
 RH: relative humidity  
 T: temperature

# Group 1: Spray-Applied Foam

Simulated imperfection: foam detachment due to improper installation

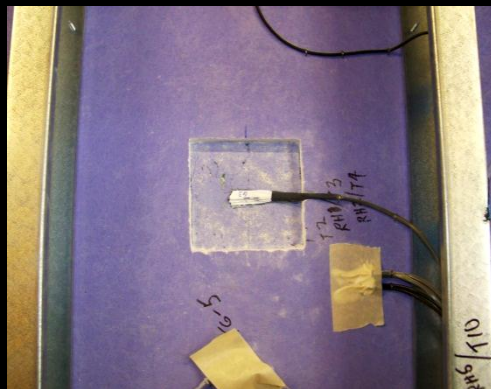


Level 1  $2$   
< 0.02 L/(s·m<sup>2</sup>)

Level 2  $2$   
0.2 L/(s·m<sup>2</sup>)

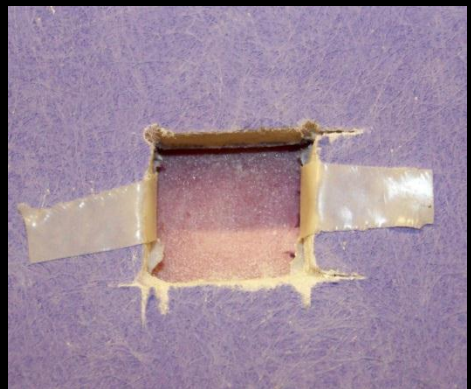
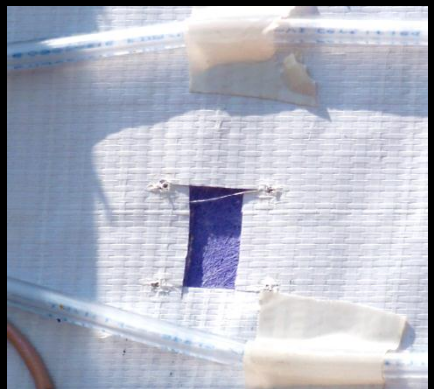
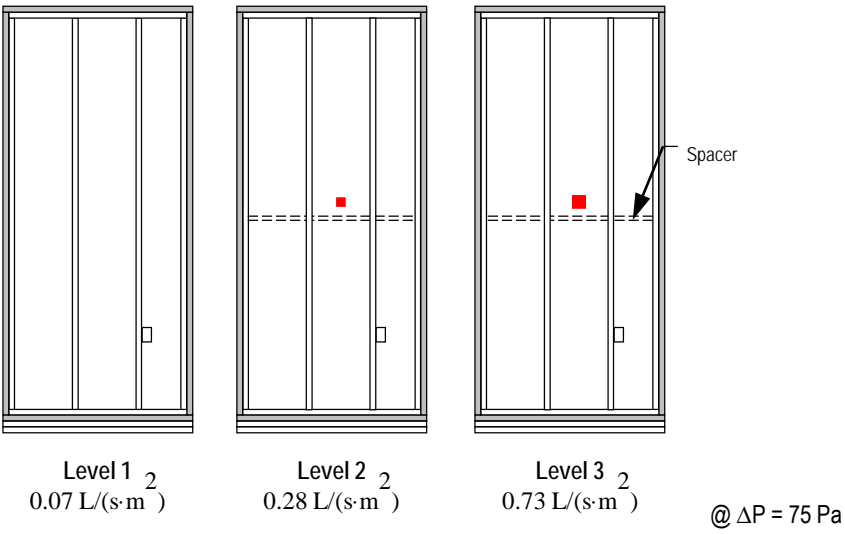
Level 3  $2$   
0.79 L/(s·m<sup>2</sup>)

@  $\Delta P = 75$  Pa



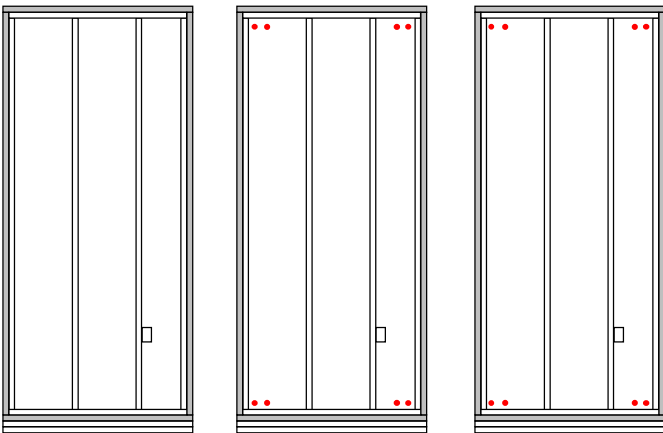
# Group 2: Mechanically-Fastened Membrane

Simulated imperfection: penetration through air barrier



# Group 3: Insulating Sheathing

Simulated imperfection: gaps between top/bottom tracks and studs



Level 1  $\frac{2}{2}$   
0.03 L/(s·m )

Level 2  $\frac{2}{2}$   
0.36 L/(s·m )

Level 3  $\frac{2}{2}$   
0.5 L/(s·m )

@  $\Delta P = 75 \text{ Pa}$



# Group 4: Non-Insulating Sheathing

Simulated imperfection: unsealed OSB joint at stud



Level 1  $2$   
 $< 0.02 L/(s \cdot m)$

Level 2  $2$   
 $0.26 L/(s \cdot m)$

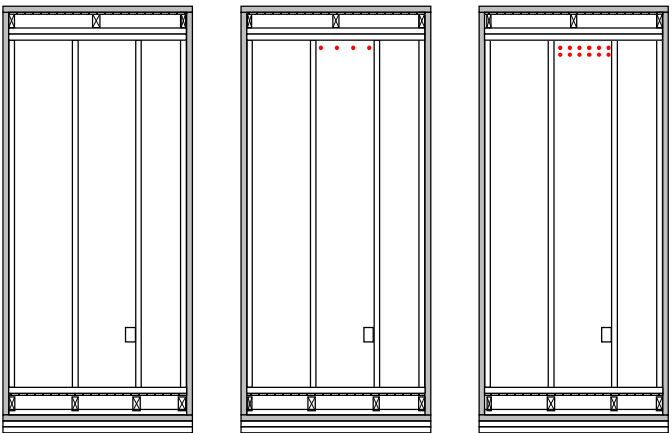
Level 3  $2$   
 $0.7 L/(s \cdot m)$

@  $\Delta P = 75 Pa$



# Group 5: Sealant w/ Backup Structure

Simulated imperfection: unsealed joint at top plate

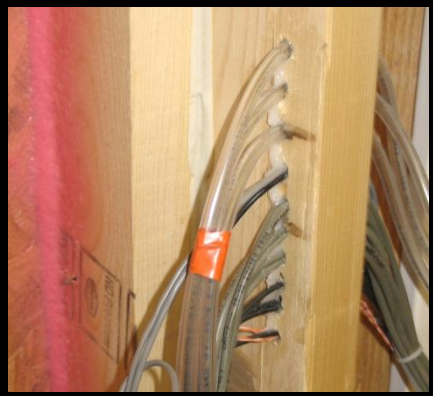


Level 1  $\frac{2}{2}$   
0.09 L/(s·m)

Level 2  $\frac{2}{2}$   
0.19 L/(s·m)

Level 3  $\frac{2}{2}$   
0.52 L/(s·m)

@  $\Delta P = 75 \text{ Pa}$





# Group 6: Interior Membrane

Simulated imperfection: penetration through air barrier

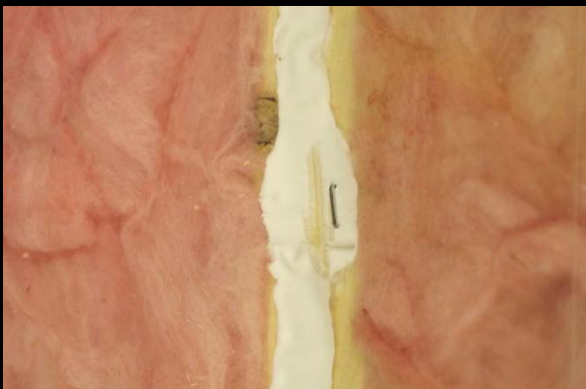
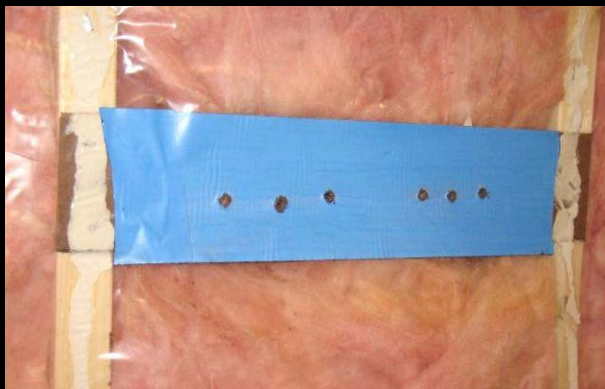


Level 1  $\frac{2}{2}$   
0.08 L/(s·m<sup>2</sup>)

Level 2  $\frac{2}{2}$   
0.2 L/(s·m<sup>2</sup>)

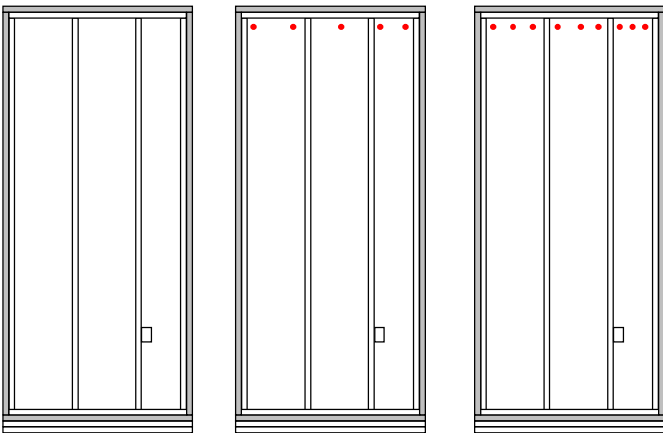
Level 3  $\frac{2}{2}$   
0.55 L/(s·m<sup>2</sup>)

@  $\Delta P = 75 \text{ Pa}$



# Group 7: Fluid-Applied Membrane

Simulated imperfection: unsealed exterior sheathing to top track

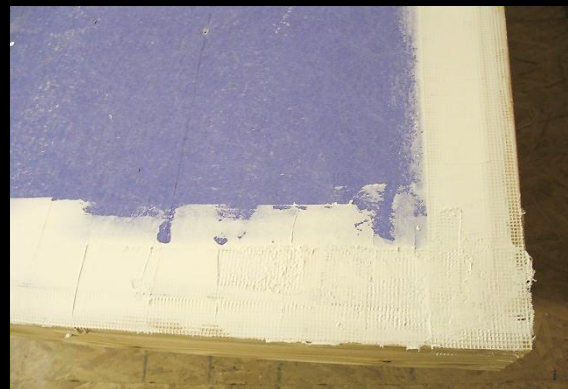


Level 1  $\frac{2}{2}$   
 $< 0.02 \text{ L/(s}\cdot\text{m}^2)$

Level 2  $\frac{2}{2}$   
 $0.17 \text{ L/(s}\cdot\text{m}^2)$

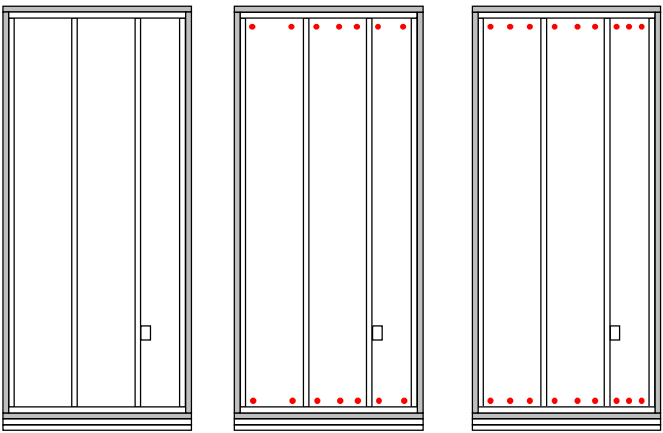
Level 3  $\frac{2}{2}$   
 $0.74 \text{ L/(s}\cdot\text{m}^2)$

@  $\Delta P = 75 \text{ Pa}$



# Group 8: Self-Adhered Membrane

Simulated imperfection: unsealed exterior sheathing to top/bottom track

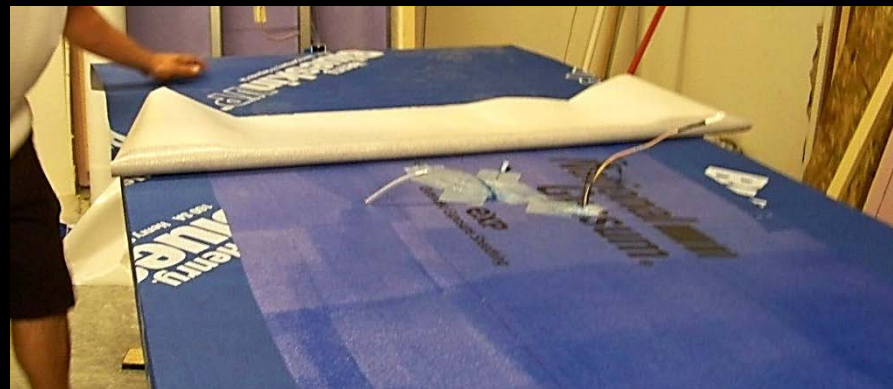


Level 1  $\frac{2}{2}$   
 $< 0.02 \text{ L/(s}\cdot\text{m}^2)$

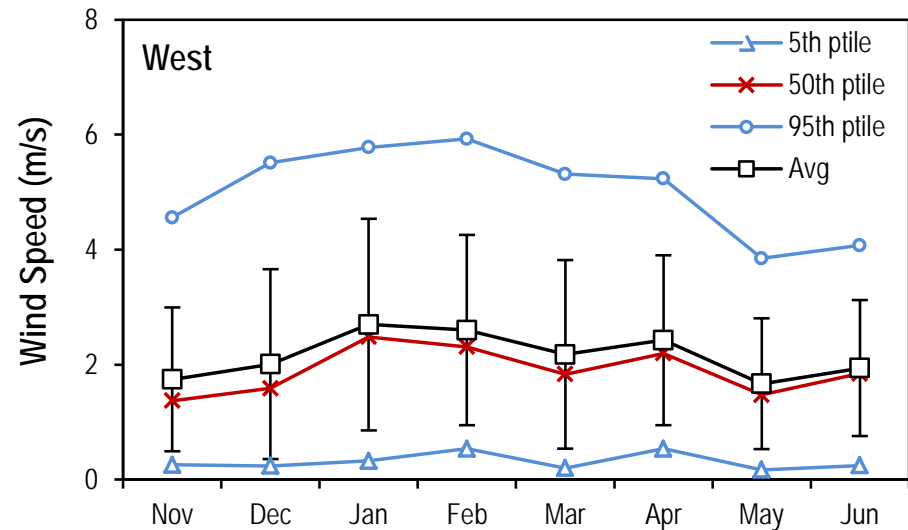
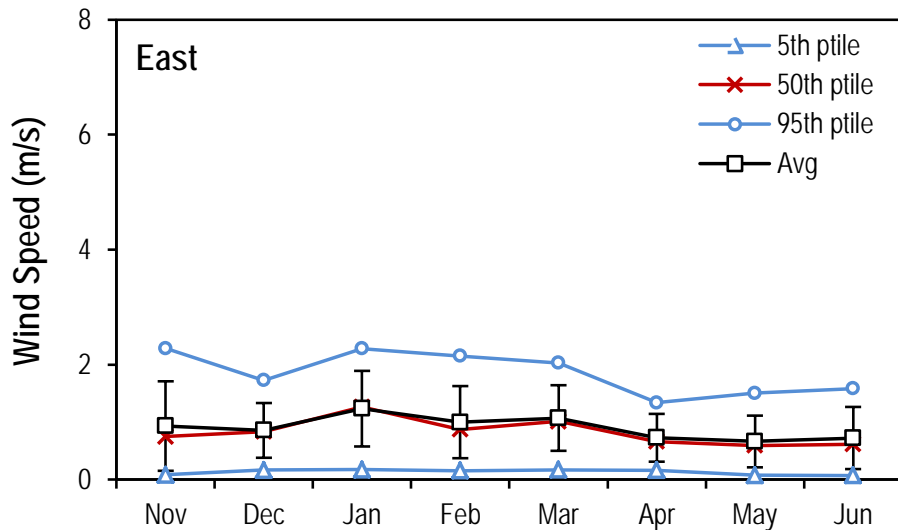
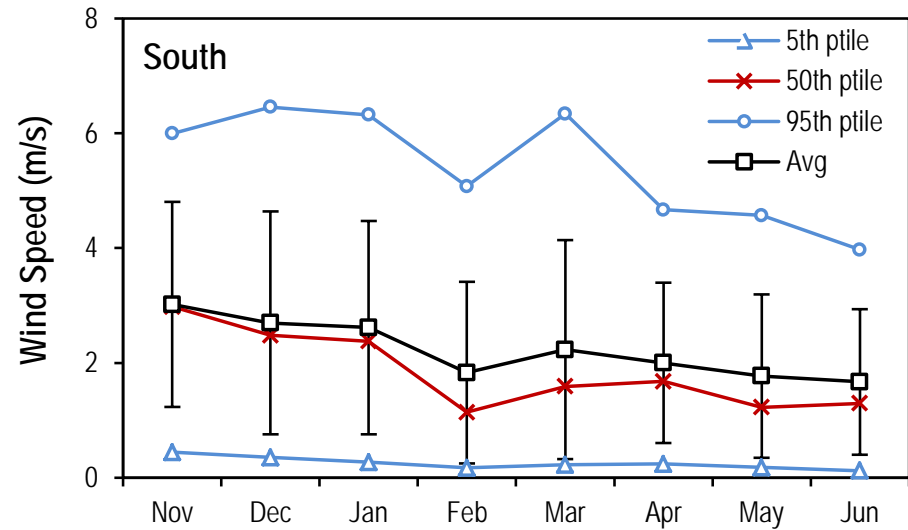
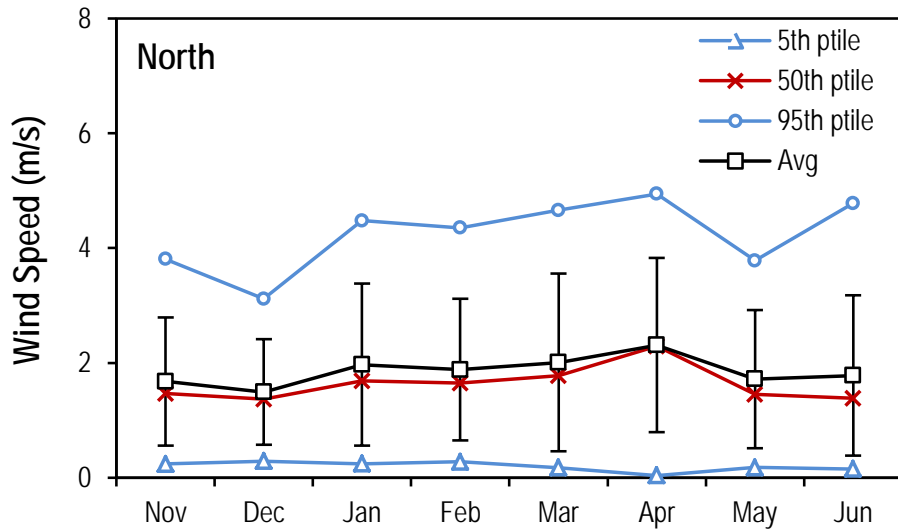
Level 2  $\frac{2}{2}$   
 $0.19 \text{ L/(s}\cdot\text{m}^2)$

Level 3  $\frac{2}{2}$   
 $1.03 \text{ L/(s}\cdot\text{m}^2)$

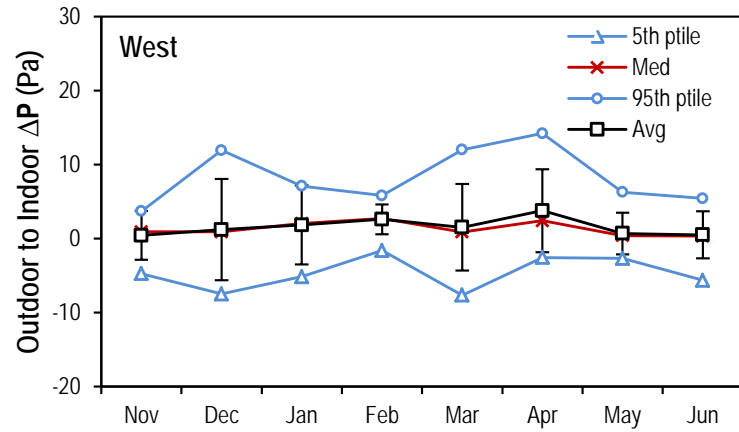
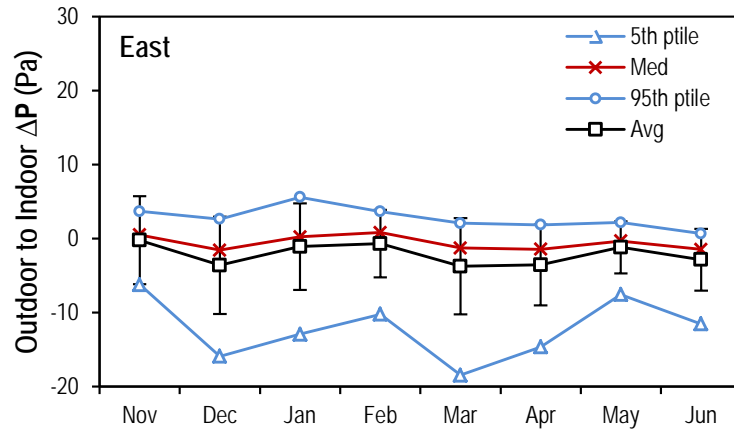
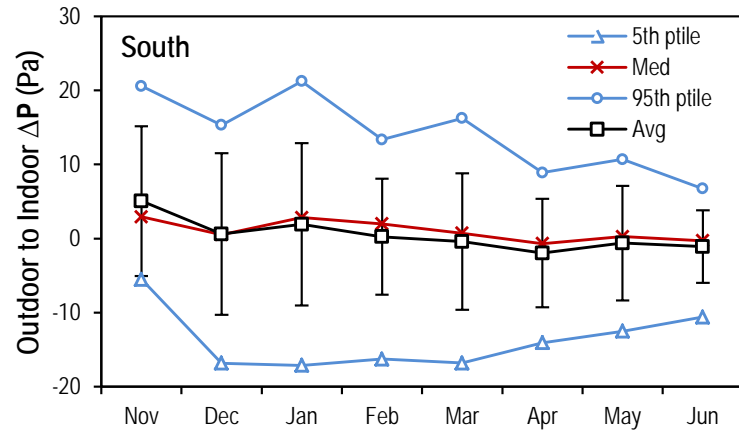
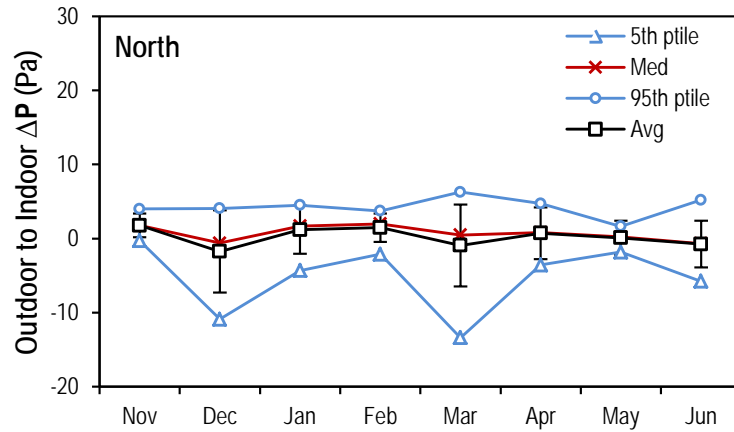
@  $\Delta P = 75 \text{ Pa}$



# Wind Speed

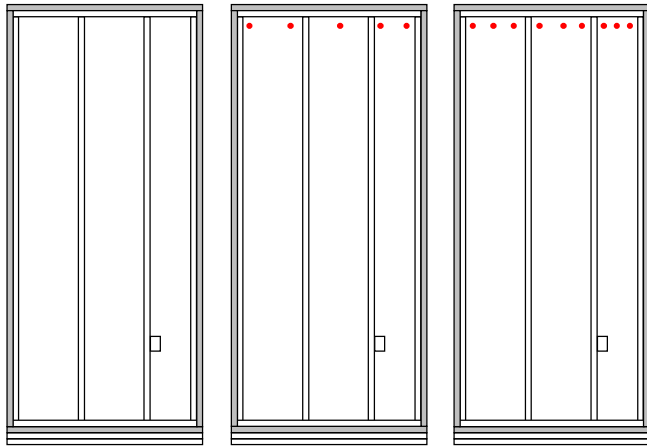


# Pressure Difference Across Walls



# East Facing Walls: Group 7

Air barrier type: fluid-applied membrane

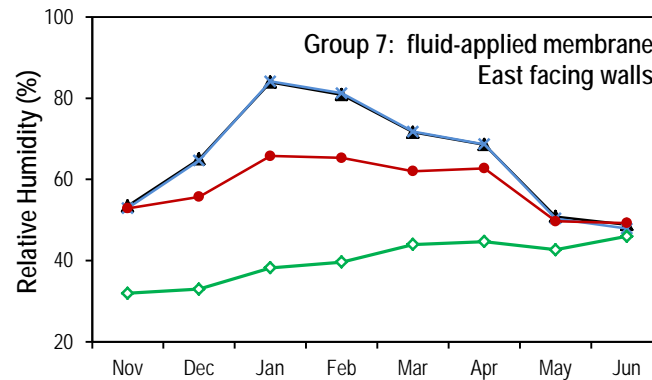
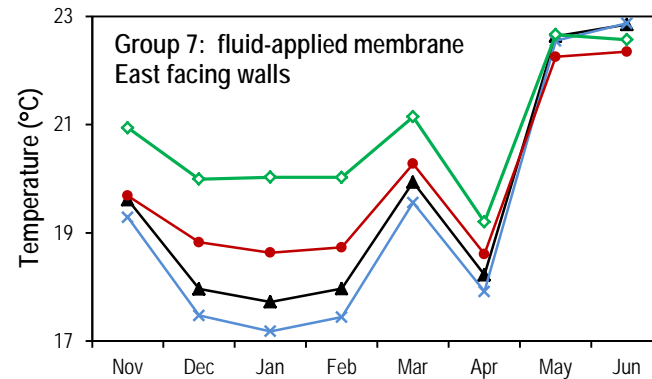


Level 1 - Baseline  
<math>< 0.02 \text{ L}/(\text{s}\cdot\text{m}^2)</math>

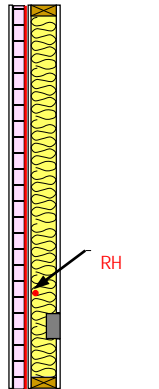
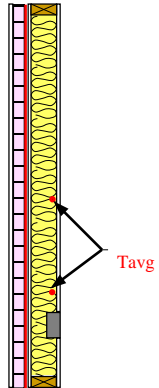
Level 2  
<math>0.17 \text{ L}/(\text{s}\cdot\text{m}^2)</math>

Level 3  
<math>0.74 \text{ L}/(\text{s}\cdot\text{m}^2)</math>

@ 75 Pa



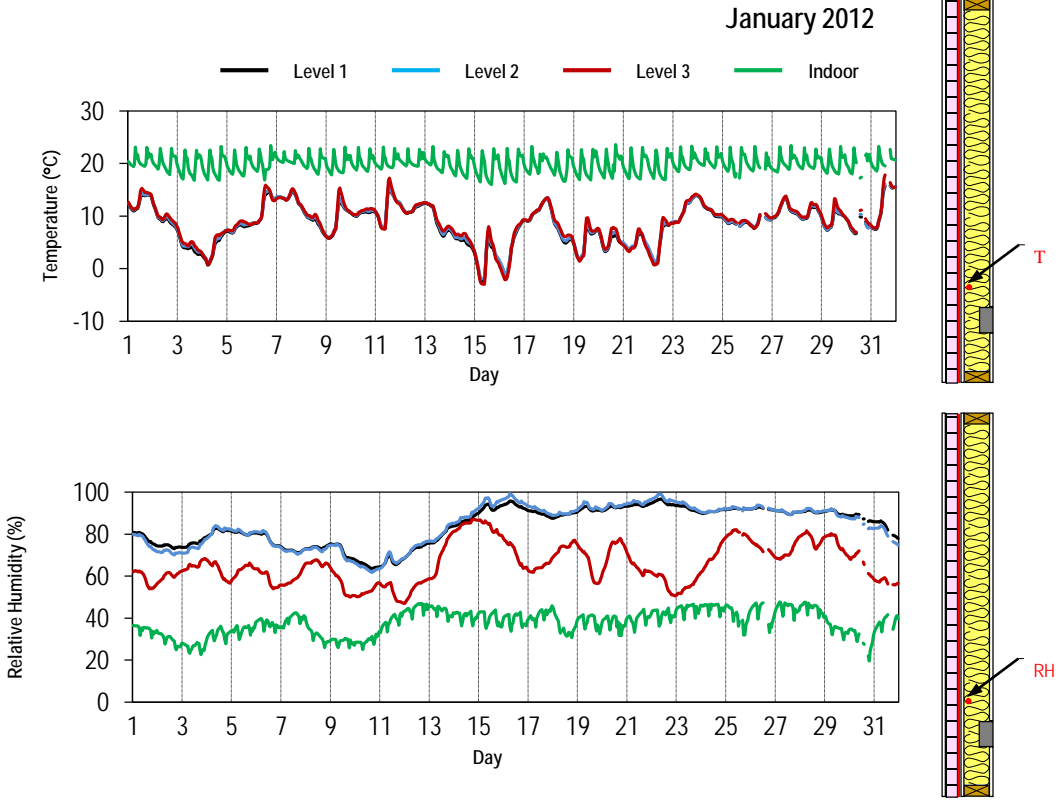
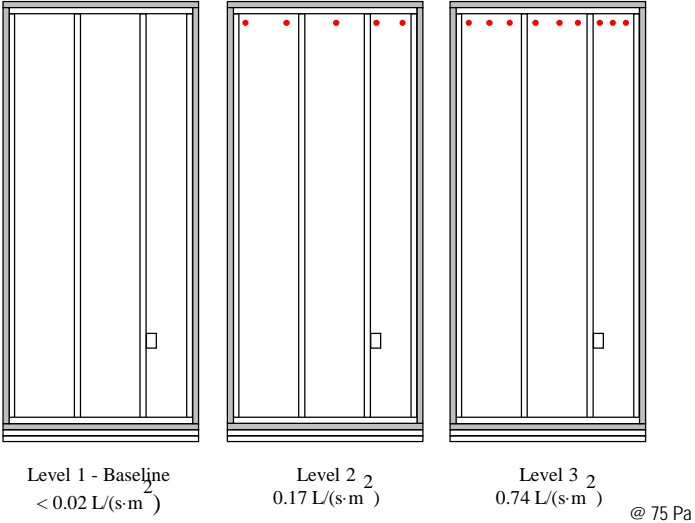
— Level 1    — Level 2    — Level 3    — Indoor



- East walls subjected to less solar radiation and primarily to exfiltration
- Level 3 panel warmer likely because of air leakage
- Level 3 panel showed lower RH in winter

# East Facing Walls: Group 7

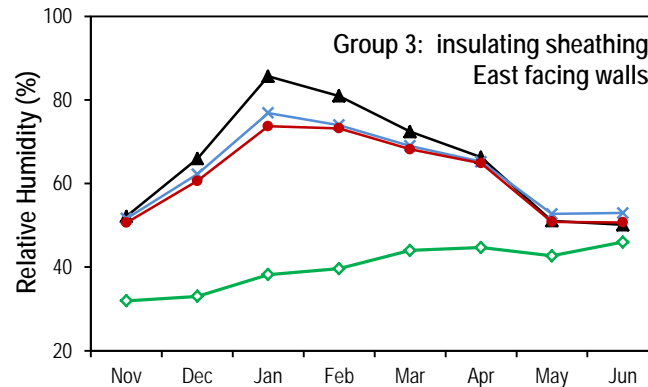
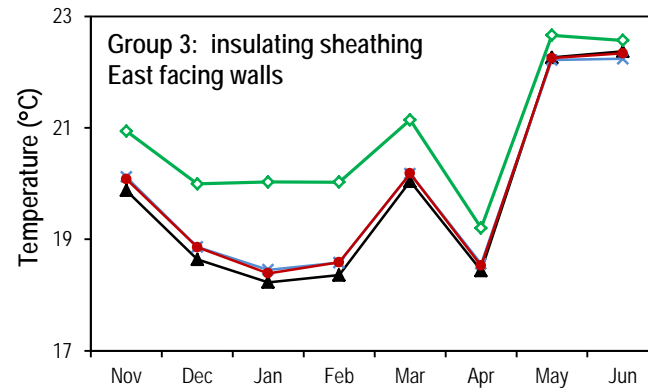
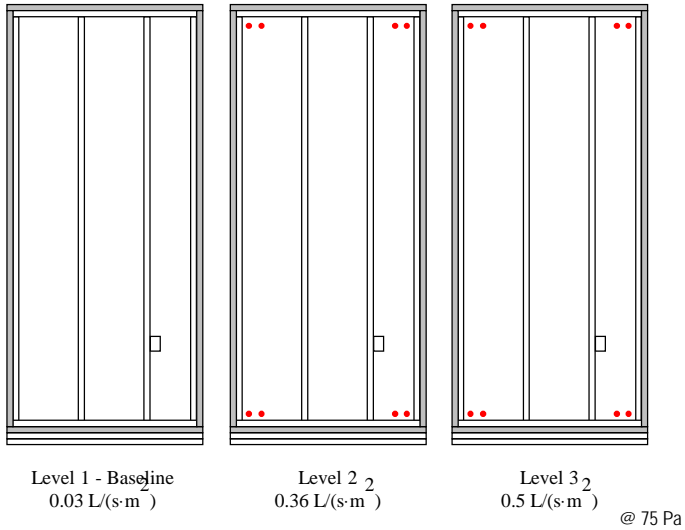
Air barrier type: fluid-applied membrane



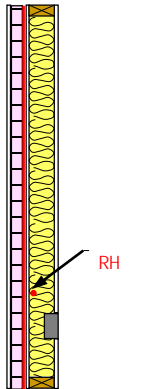
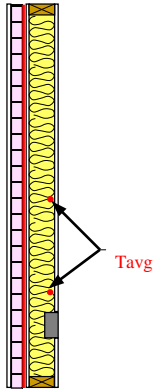
— Airtightness lessened drying potential

# East Facing Walls: Group 3

Air barrier type: insulating sheathing



— Level 1    — Level 2    — Level 3    — Indoor

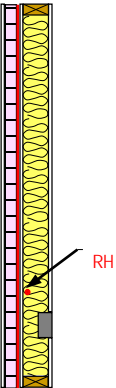
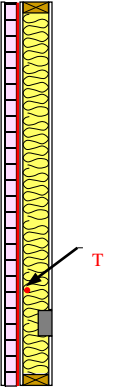
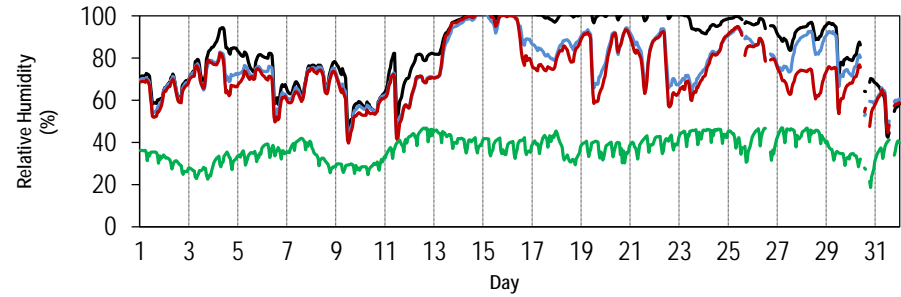
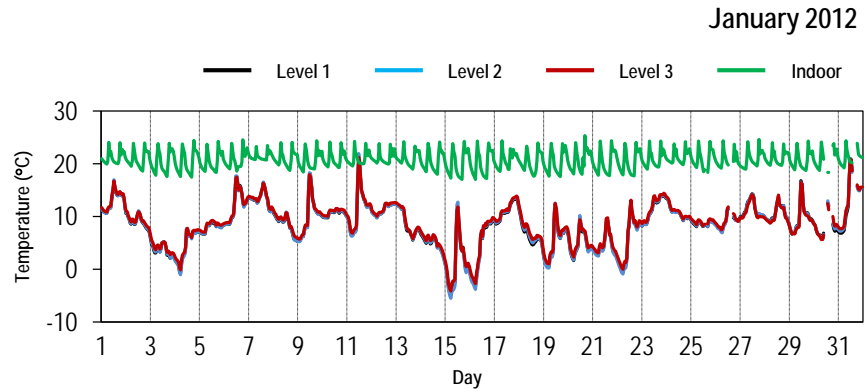
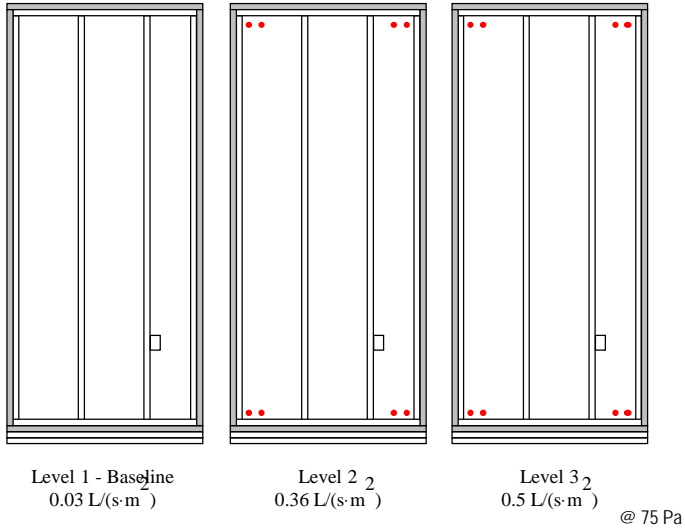


- East walls subjected to less solar radiation and primarily to exfiltration
- Level 3 panel warmer likely because of air leakage
- Level 3 panel showed lower RH in winter



# East Facing Walls: Group 3

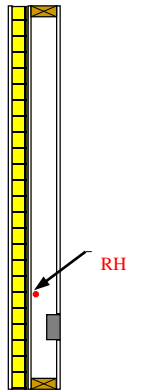
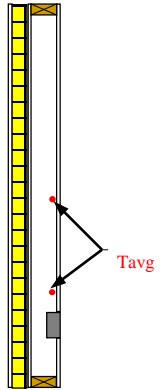
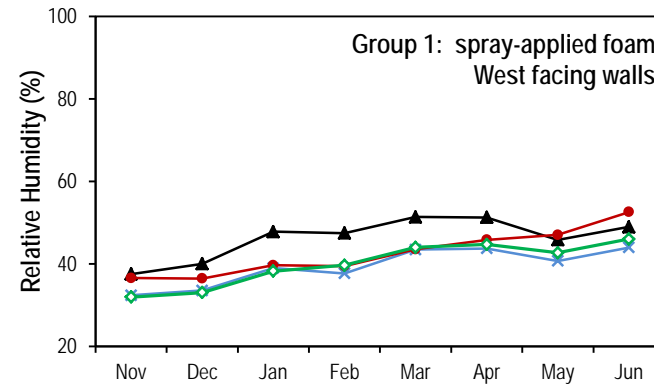
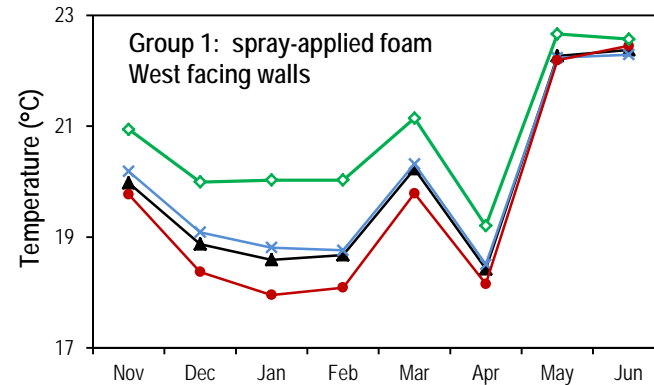
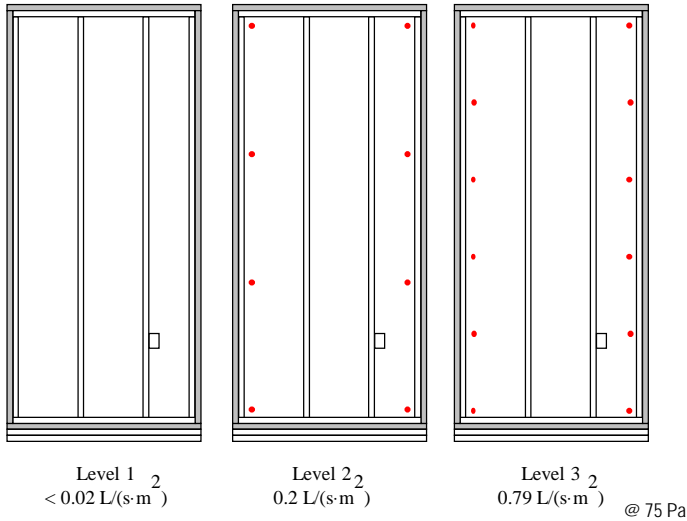
Air barrier type: insulating sheathing



- Airtightness lessened drying potential
- Condensation occurred in Level 1 panel despite the R-7.5 XPS exterior insulation

# West Facing Walls: Group 1

Air barrier type: spray-applied foam

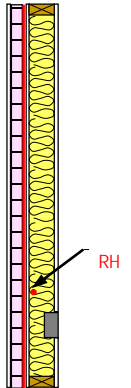
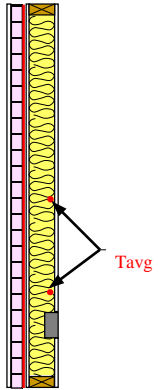
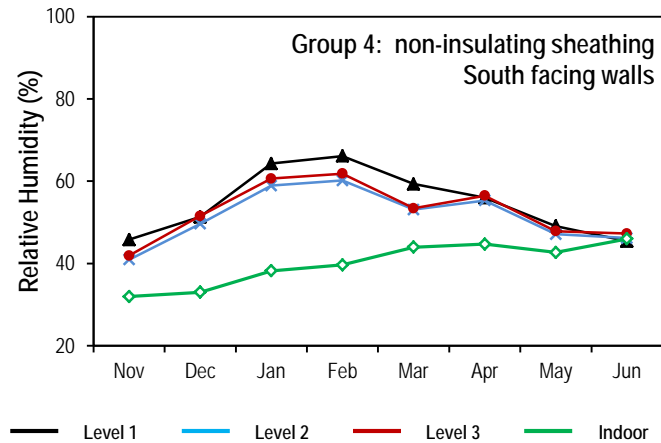
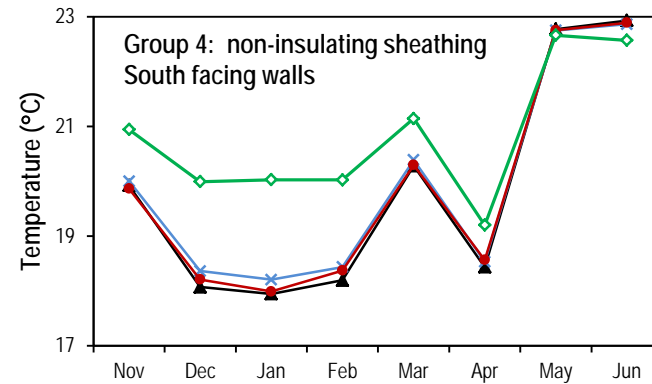
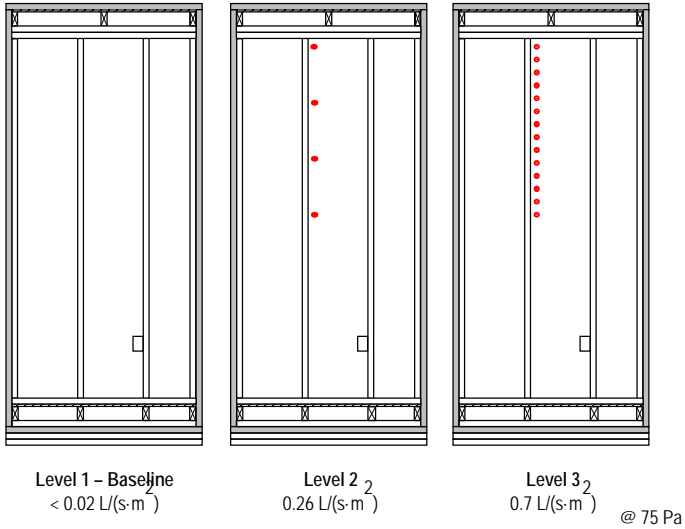


— Level 1 — Level 2 — Level 3 — Indoor

- West walls subjected to infiltration and exfiltration
- Level 3 panel colder in winter likely because of air leakage
- Highest RH in Level 1 panel but no condensation due to R-21 exterior insulation

# South Facing Walls: Group 4

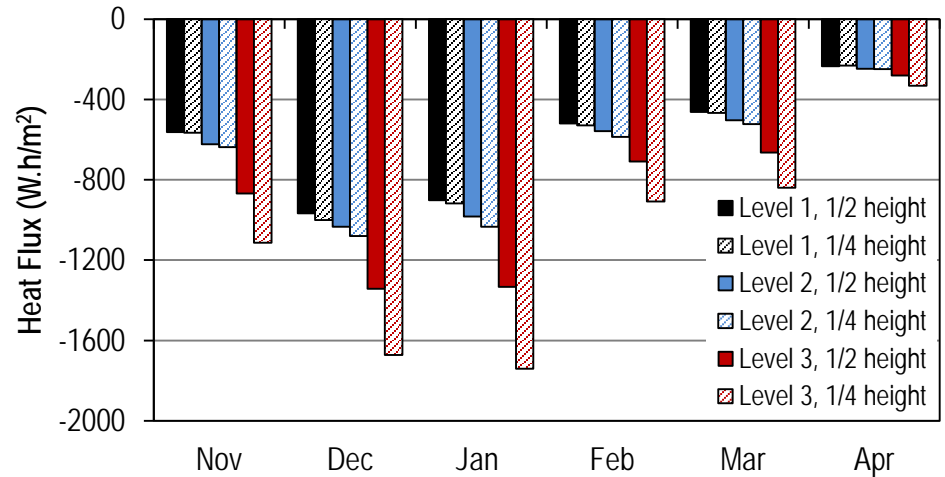
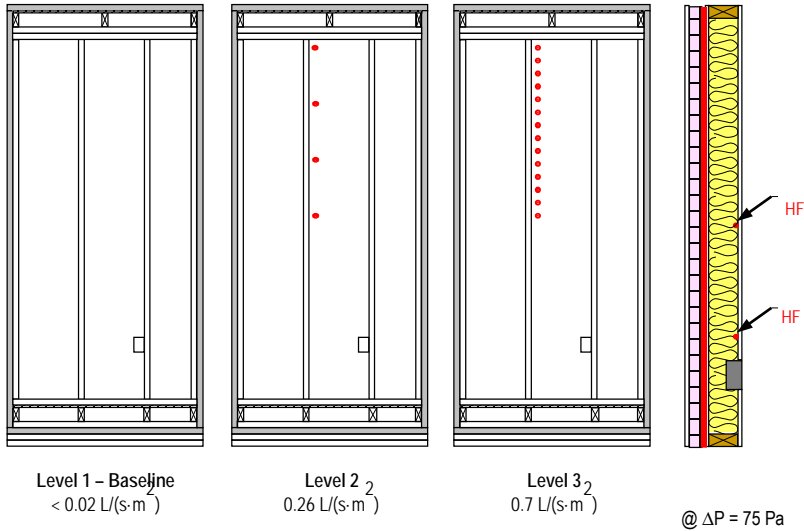
Air barrier type: non-insulating sheathing



- Dominant south wind
  - Max monthly avg wind speed ~6 m/s
  - Max monthly avg  $\Delta P$  across walls ~15 Pa
- Winter solar radiation increased drying potential of Level 1 panel

# South Facing Walls: Group 4

Air barrier type: non-insulating sheathing



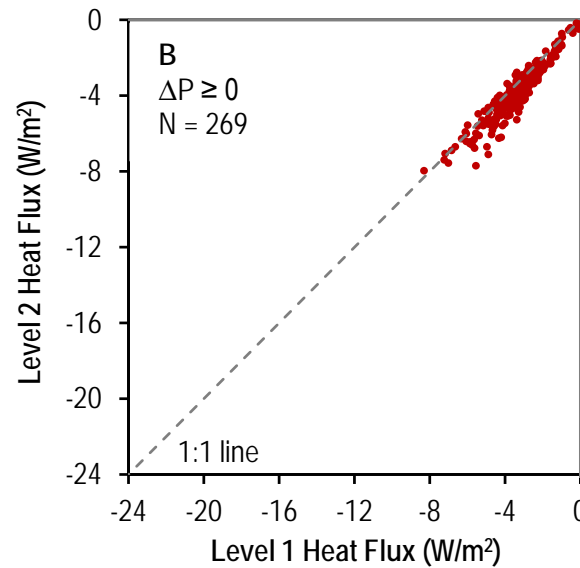
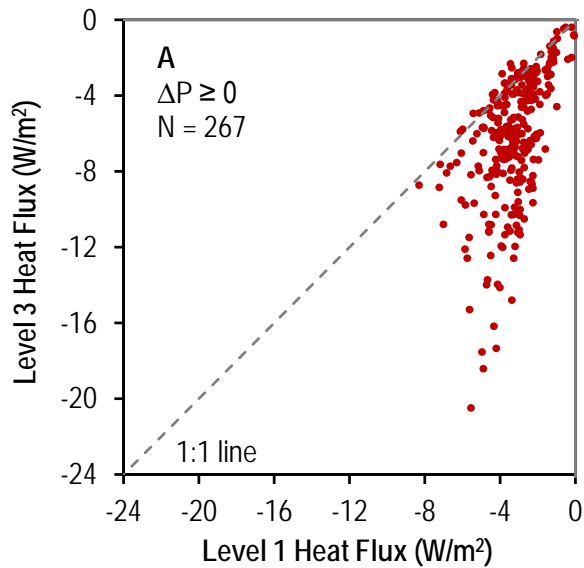
## % Increase in Heat Flux

Compared air leakage levels	Sensor location	Nov	Dec	Jan	Feb	Mar	Apr
Level 3 vs. Level 1	1/2 height	54	39	48	37	44	19
Level 2 vs. Level 1		11	7	9	7	9	5
Level 3 vs. Level 1	1/4 height	97	67	90	71	80	43
Level 2 vs. Level 1		13	8	13	11	12	8

# South Facing Walls: Group 4

Concurrent heat flux measurements (sensor at  $\frac{1}{4}$  panel height)

January 2012



Level 1  $< 0.02 L/(s \cdot m^2)$

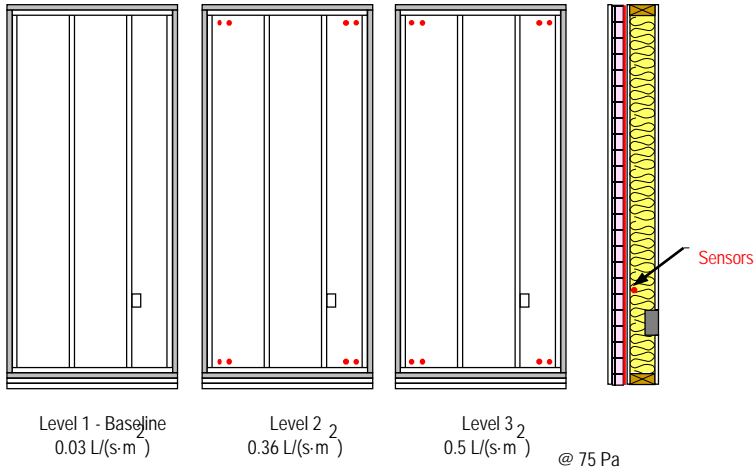
Level 2  $= 0.26 L/(s \cdot m^2)$

Level 3  $= 0.7 L/(s \cdot m^2)$  @ 75 Pa

- Differences in heat flux due to air leakage
- Minimal heat flux penalty due to  $0.26 L/(s \cdot m^2)$  at 75 Pa

# East-facing walls: Group 3

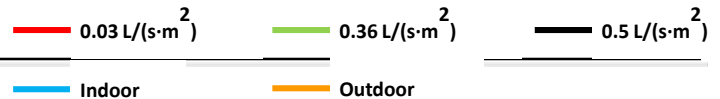
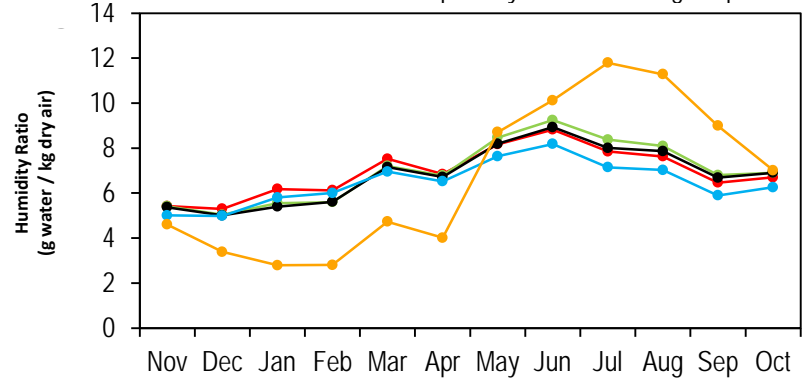
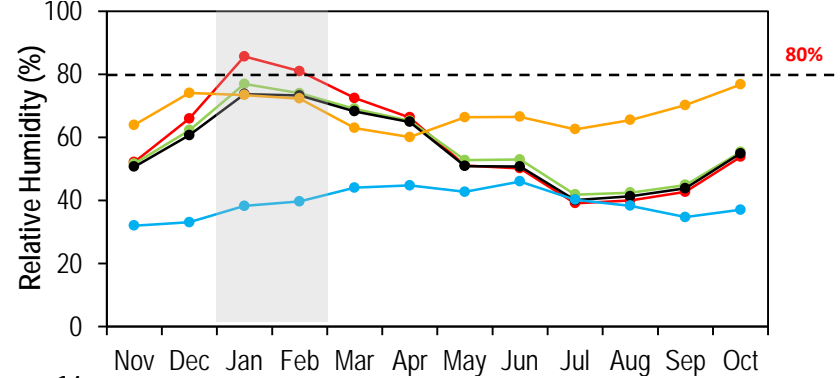
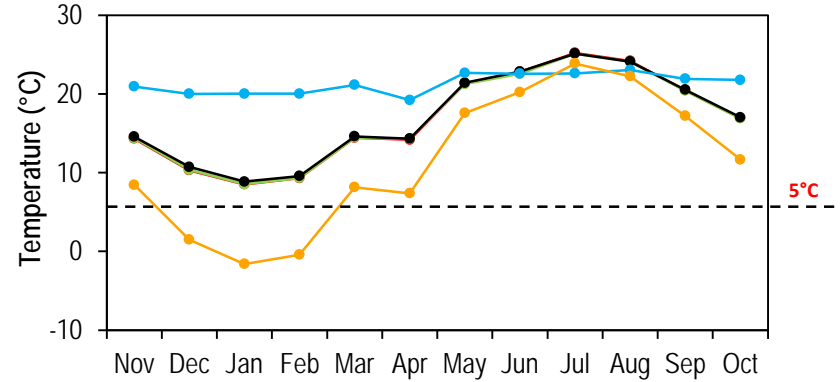
Air barrier type: insulating sheathing



## Airtight wall high RH in winter

- Potential for mold growth: Jan - Feb
- Lower drying potential: diffusion
- XPS sheathing
- No exterior drywall

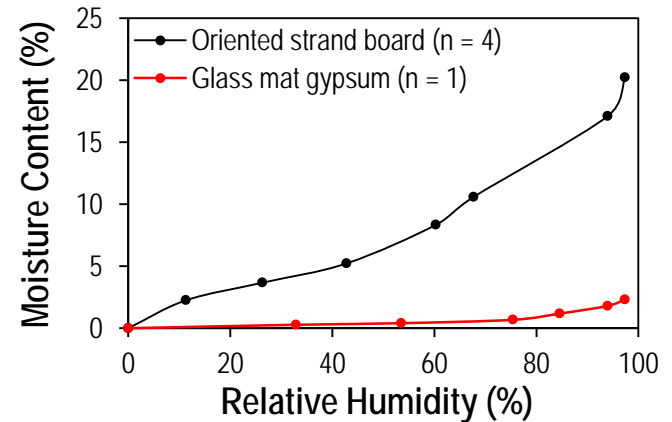
Low moisture storage capacity



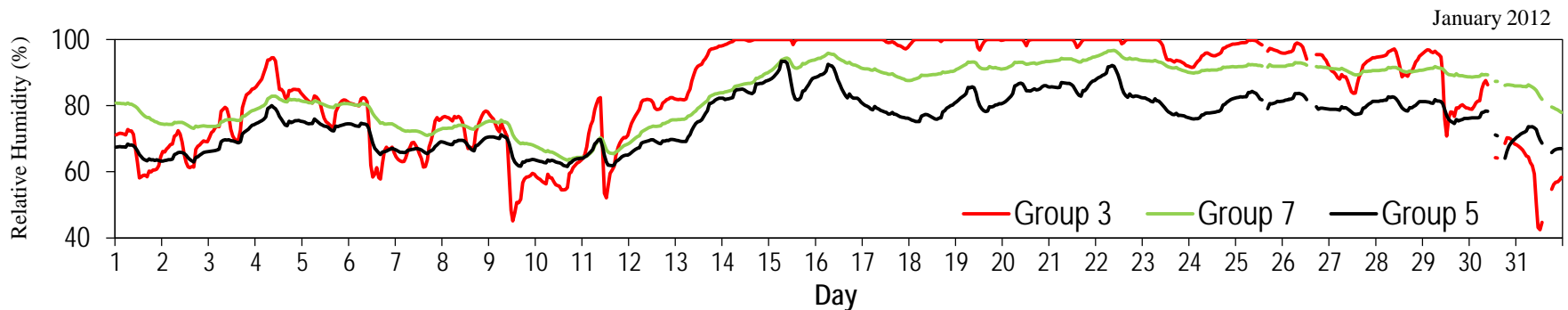
# Effect of moisture storage capacity

Tightly-built, east-facing walls ( $\sim 0.04 \text{ L}/(\text{s}\cdot\text{m}^2)$  @ 75 Pa)

Wall	Sheathing
Group 3	XPS
Group 7	Glass matt gypsum
Group 5	OSB

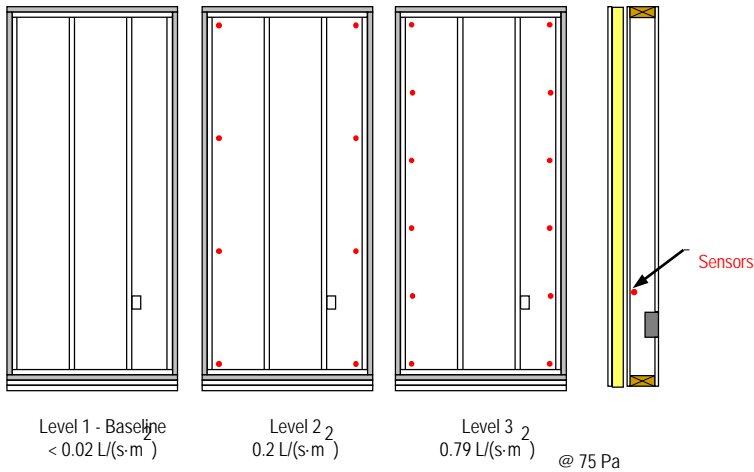


Moisture capacity of wood > 10 × Moisture capacity of glass matt gypsum & XPS



# West-facing walls: Group 1

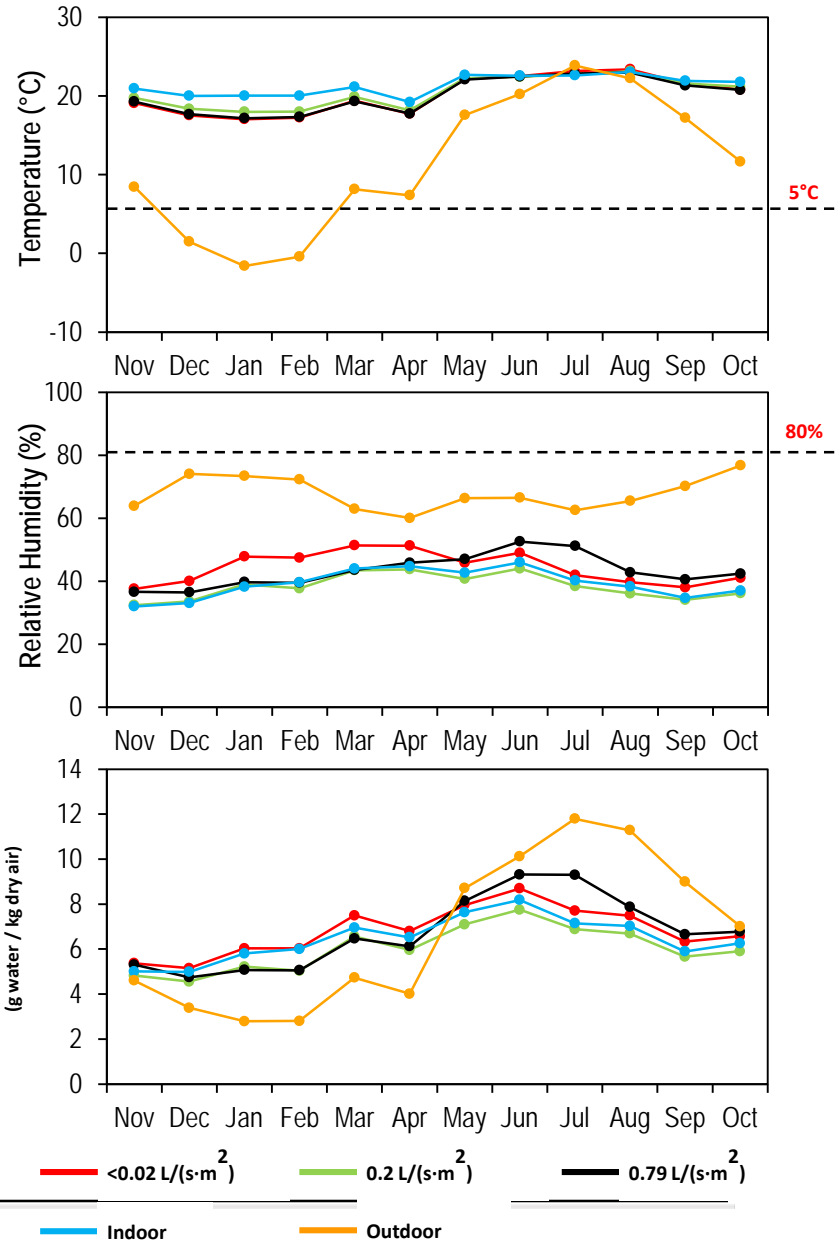
Air barrier type: spray foam insulation



## R-21 exterior continuous insulation

- $T_{\text{sheathing}}$ , avg  $\gg 5^\circ\text{C}$
- $RH_{\text{sheathing}}$ , avg  $\ll 70\%$

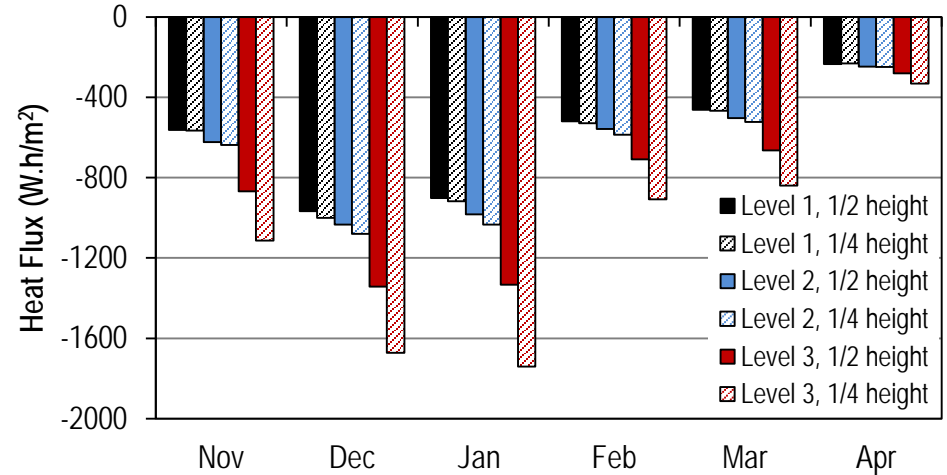
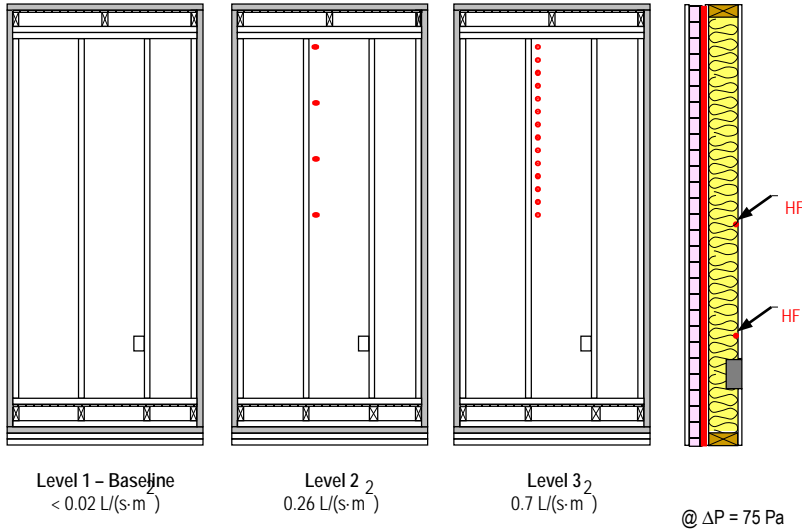
## Very low potential for mold growth





# South-facing walls: Group 4

Air barrier type: non-insulating sheathing



## % Increase in Heat Flux

Compared air leakage levels	Sensor location	Nov	Dec	Jan	Feb	Mar	Apr
Level 3 vs. Level 1	½ height	54	39	48	37	44	19
Level 2 vs. Level 1		11	7	9	7	9	5
Level 3 vs. Level 1	¼ height	97	67	90	71	80	43
Level 2 vs. Level 1		13	8	13	11	12	8

Contribution from air leakage is higher as R-value increases

## Future plans

- Offer durability protocol to ASTM E06 Committee on Building Systems for comment and standardization
  - Develop accelerated exposure protocol for specific climate zones
  - Identify low-risk and energy efficient walls
    - New construction
    - Existing construction
  - Improve modeling tools
    - Better estimate air leakage contribution to energy loads
-

## Future plans

- Sub-assembly testing
    - Determine the amount of air leakage per opening
    - Residential walls (wood) just completed and commercial walls (steel and CMU) to be done
-

# Conclusions

- Air barrier materials generally perform as intended
  - Materials need to be combined into assemblies and then into systems
  - The devil is in the details
  - Trained, qualified and certified have a great impact on an installed air barrier system
-

# Conclusions

- Everybody in the chain needs education from design professional to inspector
  - “Looks airtight” does not cut it
  - Most problems can be avoided by proper installation
  - Guidance on the details is required
-

Questions?



# Thank - You

Mr. Peter Spafford

Director of Quality Assurance

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